

*Molly*



# CITY OF TUCSON

## MEMORANDUM

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**DATE:** July 12, 2012

**TO:** Andrew Quigley  
Assistant City Manager  
City Manager's Office

**FROM:** Molly Collins  
Project Coordinator  
Environmental Services

Handwritten initials, likely "MK", in black ink.

Nancy Petersen  
Interim Director  
Environmental Services

**SUBJECT:** Silverbell Landfill WQARF Site Proposed Pump and Treat System: Cost Estimate and Schedule

The updated conceptual design and engineer's cost estimate for the proposed pump and treat system Silverbell Landfill Water Quality Revolving Fund Site (WQARF) from SCS Engineers is complete and attached to this memo. This proposed pump and treat system is designed to treat chlorinated solvents, primarily tetrachloroethene (PCE), at the Silverbell Landfill by extraction, air stripping and reinjection.

Also attached is an analysis of the degradation of methyl-tert-butyl ether (MTBE) into tert-butyl alcohol (TBA) and tert-amyl methyl ether (TAME), which was completed by Clear Creek Associates in order to predict the concentrations of these compounds that may be drawn into the extraction wells and affect the proposed treatment system in the future. The MTBE, TBA and TAME are from the Silvercrock Wash Release Site. This site is the responsibility of Kinder Morgan Energy Partners (KM), and is upgradient of the Silverbell Landfill.

A project schedule for the proposed treatment system and a summary of the engineer's cost estimate showing the estimated capital costs and operations and maintenance for a period of 20 years is also attached. The entire project is broken into two phases based on the time expected for arrival of MTBE, TBA and TAME at the southernmost extraction well, and the potential treatment mechanisms for the three contaminants. Each Phase is described in more detail in the SCS Conceptual Design Report. The 2011 engineer's cost estimate from Malcom Pirnie, for a conceptual design which did not account for MTBE, TBA or TAME, is also attached for reference. Tucson Water has reviewed and provided comments on this package.

Phase I addresses the system construction, and operations to treat PCE from the Silverbell Landfill, which is the primary purpose of the proposed pump and treat system. The design and construction of Phase I is expected to be completed, and the system to begin operation, in the third quarter of 2014. The cost for final design and construction of Phase I is estimated at

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\$6,039,000. The annual cost for operation of Phase I is estimated at \$690,000. The total 20 year annualized cost, including a 30% contingency, is estimated at \$1,217,000. Table 1 also shows the estimated annualized cost without the 30% contingency. Environmental Services will issue a Request for Proposal (RFP) to contract a firm to provide the capital to design, construct and begin operations of the Phase I system. The selected firm will be repaid over the 20 year period based on the Phase I 20 year annualized costs with the 30% contingency.

MTBE, TBA and TAME are not regulated under Federal or State drinking water regulations, although the Federal Environmental Protection Agency is currently reviewing MTBE. Under the Arizona Department of Water Quality (ADEQ) Underground Storage Tank (UST) regulations, MTBE has a Tier 1 remedial level of 94 ug/L if no drinking water receptor will be affected by the release. The May 7, 2012 *Draft Remedial Investigation Report, Silvercroft Wash Release Site, Tucson, Arizona*, prepared for KM by Arcadis, states that the MTBE will not require additional treatment by KM when it reaches the proposed treatment system wells because KM believes the concentrations of MTBE will not likely exceed 94 ug/L after 1) treatment by the air stripping unit, 2) mixing with groundwater recharged by the Sweetwater Recharge Facility (SRF), and 3) uptake by the SRF extraction wells for use in the reclaimed water system. According to the RI, the SRF reclaimed water system is a non-drinking water receptor and therefore, MTBE at concentrations less than 94 ug/L in the reclaimed water system would not pose a risk to human health. TBA and TAME were not discussed in the RI report because they do not have remedial guidance levels under the ADEQ UST regulations. ADEQ has not yet approved the RI, and therefore; whether KM will be required to provide groundwater treatment of these contaminants is unknown at this time.

Environmental Services requested SCS Engineers to incorporate treatment of MTBE, TBA and TAME into the conceptual design of the proposed treatment system in order to remove these contaminants to below 1 ug/L, if necessary. Tucson Water has also indicated a willingness to remove MTBE, TBA and TAME at the SRF, if necessary, but this option has not yet been explored.

In order to cover the event that KM contaminants will require treatment if they reach the southernmost extraction well, SCS Engineers separated the design, construction and cost of treatment for these into a separate Phase. In the SCS Engineers conceptual design and engineer's estimate, Phase IIA addresses the addition of two air stripper trays in the proposed treatment system in order to remove MTBE to the detection limit if it impacts the southernmost extraction well. Phase IIB covers the addition of an as yet unknown treatment unit to address the TBA and TAME, if and when they impact the southernmost extraction well. These contaminants are expected to travel at the same rate as MTBE, and may be detected in higher concentrations than MTBE; however, most treatment systems for these two contaminants are currently in pilot phase. Estimated costs for the Phase II activities are shown on Table 1. If and when it becomes necessary to initiate Phase II activities at the proposed treatment system, the annual repayment to the selected firm will be renegotiated.

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SUBJECT: Silverbell Landfill Proposed Pump and Treat System  
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Jeff Drumm and I met with Procurement on June 7<sup>th</sup> to discuss the process to contract a firm to design, build, and operate this system for a 20 year period. A draft RFP was provided to the Procurement Team (Victoria Cortinas, Cheri Odeski, Matt Hausman and Lisa Rotello) at that meeting.

I also met with Blake Ashley and Joel Peterson on June 25<sup>th</sup> to determine the legal requirements (land ownership, environmental liability, etc...) for such a contract. Blake and Joel's suggestions will be incorporated into the RFP and contract for Phase I. Based on the current schedule, we plan to issue the RFP to the Procurement Team in July 2012.

Installation of five groundwater monitoring and testing wells as recommended by Clear Creek Associates in the October 2011 groundwater flow and fate and transport model report is scheduled to begin July 9<sup>th</sup>. The wells will be completed, pump tested and sampled by the end of August 2012. The information from the well testing and sampling will be included in the RFP for use in the final extraction well design and the operation of Phase I.

If you have any questions concerning this memorandum, please contact me at 837-3703, or Jeffrey Drumm at 837-8313.

MC/cj

cc: Alan Forrest, Tucson Water  
Wally Wilson, Tucson Water (email copy)  
Bruce Prior, Tucson Water (email copy)  
Jeffrey Drumm, Environmental Services (email copy)  
Molly Collins, Environmental Services (email copy)  
Silverbell Landfill File

#### ENCLOSURES

SCS Engineers *TECHNICAL MEMORANDUM Recommended Conceptual Design Modifications Silverbell Landfill WQARF Site Pump and Treat System Phase I and II*, June 4, 2012

Clear Creek and Associates: *Silverbell Landfill TBA Simulation*, June 4, 2012

Malcom Pirnie *Silverbell Landfill Conceptual Design Cost Update*, January 2011

Project Schedule: Silverbell Landfill Pump and Treatment Phase I and Phase II

Table 1: Silverbell Landfill Proposed Treatment System Cost Summary

**TABLE 1**  
**Silverbell Landfill**  
**Proposed Treatment System Cost Summary**

| <b>ITEM</b>                                 | <b>CAPITAL COST</b> | <b>O&amp;M COST<br/>PER YEAR</b> | <b>Years of<br/>Operation</b> | <b>ANNUALIZED COST<br/>(without 30%<br/>Contingency)</b> | <b>ANNUALIZED COST<br/>(with 30% Contingency)</b> | <b>Comments</b>                                       |
|---|---------------------|----------------------------------|-------------------------------|--|---|---|
| Phase I Design, Construction and Operation  | \$ 6,039,000        | \$ 690,000                       | 20                            | \$ 851,900   | \$ 1,217,000                                      | Costs expected annually years 1-5 and years 15-20.    |
| Phase II Design, Construction and Operation | \$ 2,491,000        | \$ 389,000                       | 10                            | \$ 509,600   | \$ 728,000  | Expected cost years 5-15 to treat MTBE, TBA and TAME. |
|   |                     |                                  |                               |  |   |   |
|   |                     |                                  |                               |  |   |   |

See SCS Engineering Report Table 4. SCS annualized Costs include 6% inflation rate

Phase I is to treat PCE only for 20 years

Phase II is to treat MTBE, TBA and TAME in addition to PCE (assumes concentrations increase in year 5 and fall off after year 15)

TBA and TAME treatment is based on best available technology in 2012 (assumes concentrations increase in year 5 and fall off after year 15)

Costs based on RS Means 2009, 2010

15% is included as contractor overhead and profit

# SILVERBELL PUMPAND TREATMENT PHASE I

| Act ID | Description                                  | Orig Dur | Rem Dur | Early Start | Early Finish | Total Float | 2012 |    |    |    | 2013 |    |    |    | 2014 |    |    |    |  |  |
|--------|--|----------|---------|-------------|--------------|-------------|------|----|----|----|------|----|----|----|------|----|----|----|--|--|
|        |  |          |         |             |              |             | Q1   | Q2 | Q3 | Q4 | Q1   | Q2 | Q3 | Q4 | Q1   | Q2 | Q3 | Q4 |  |  |
| 1000   | Complete Conceptual Design and Cost          | 0        | 0       | 02JUL12 A   |              |             |      |    |    |    |      |    |    |    |      |    |    |    |  |  |
| 1010   | RFP Process for Design and Construction      | 1d       | 0       | 09JUL12 A   | 07JAN13 A    |             |      |    |    |    |      |    |    |    |      |    |    |    |  |  |
| 1020   | Award Bid for RFP                            | 0        | 0       |             | 14JAN13 A    |             |      |    |    |    |      |    |    |    |      |    |    |    |  |  |
| 1021   | Notify M&C/Increase GPF based on bid         | 1d       | 0       | 14JAN13 A   | 29MAR13 A    |             |      |    |    |    |      |    |    |    |      |    |    |    |  |  |
| 1025   | Collect increased GPF before project startup | 1d       | 0       | 01APR13 A   | 28JUN13 A    |             |      |    |    |    |      |    |    |    |      |    |    |    |  |  |
| 1030   | Design Phase I Treatment System              | 1d       | 0       | 01JUL13 A   | 01JAN14 A    |             |      |    |    |    |      |    |    |    |      |    |    |    |  |  |
| 1040   | Construct & Startup of Phase I Treatment     | 1d       | 0       | 06JAN14 A   | 01SEP14 A    |             |      |    |    |    |      |    |    |    |      |    |    |    |  |  |
| 1050   | Phase I Starts Operation                     | 0        | 0       |             | 01SEP14 A    |             |      |    |    |    |      |    |    |    |      |    |    |    |  |  |

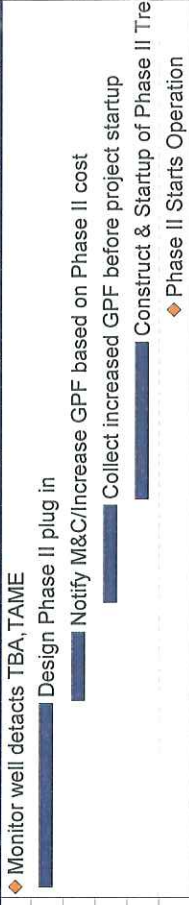


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- ◆ Finish milestone point

## SILVERBELL PUMPAND TREATMENT PHASE II

| Act ID | Description                                  | Orig Dur | Rem Dur | Early Start | Early Finish | Total Float | 2019 |    |    |    | 2020 |    |    |    | 2021 |    |  |
|--------|--|----------|---------|-------------|--------------|-------------|------|----|----|----|------|----|----|----|------|----|--|
|        |  |          |         |             |              |             | Q1   | Q2 | Q3 | Q4 | Q1   | Q2 | Q3 | Q4 | Q1   | Q2 |  |
| 1000   | Monitor well detacts TBA, TAME               | 0        | 0       | 07JAN19 A   |              |             |      |    |    |    |      |    |    |    |      |    |  |
| 1010   | Design Phase II plug in                      | 1d       | 0       | 07JAN19 A   | 28JUN19 A    |             |      |    |    |    |      |    |    |    |      |    |  |
| 1021   | Notify M&C/Increase GPF based on Phase       | 1d       | 0       | 01JUL19 A   | 03SEP19 A    |             |      |    |    |    |      |    |    |    |      |    |  |
| 1025   | Collect increased GPF before project startup | 1d       | 0       | 01OCT19 A   | 31DEC19 A    |             |      |    |    |    |      |    |    |    |      |    |  |
| 1040   | Construct & Startup of Phase II Treatment    | 1d       | 0       | 06JAN20 A   | 01JUN20 A    |             |      |    |    |    |      |    |    |    |      |    |  |
| 1050   | Phase II Starts Operation                    | 0        | 0       |             | 01JUL20 A    |             |      |    |    |    |      |    |    |    |      |    |  |




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- Summary bar
- Start milestone point
- Finish milestone point

## SCS ENGINEERS

July 3, 2012  
File No. 01211313.02

### TECHNICAL MEMORANDUM

TO: Molly Collins, City of Tucson

FROM: Brad Johnston, SCS Engineers 

SUBJECT: Recommended Conceptual Design Modifications  
Silverbell Landfill WQARF Site Pump and Treat System Phase 1 and 2

### INTRODUCTION

The following is a description of key elements of the conceptual design for the groundwater pump and treat system proposed for the Silverbell Landfill WQARF site. The conceptual design includes two Phases: Phase 1 is intended to address the perchlorethylene (PCE) plume that currently exists at the site. Phase 2 is intended to address an off-site methyl tertiary butyl ether (MTBE), tertiary butyl alcohol (TBA), and tertiary amyl methyl ether (TAME) plume that may in the future be drawn into the remediation system from the Kinder Morgan pipeline release southeast of the site. It should be noted that these Phases are not equivalent to the two phases that were described in the January 2010 *Remedial Action Plan Implementation - Evaluation of Remedial Alternatives* report.

This conceptual design for Phase 1 is a revision of the original conceptual design that was developed by Malcolm Pirnie as described in Section 4 (dated November 2009) of the above-referenced report, and subsequently modified by the *Remedial Action Plan Implementation – Updated Modeling Study for Phase 1 Implementation Alternatives* dated October 2011. Extraction and injection well designs were verified by Clear Creek Associates in May 2012.

The Phase 2 conceptual design is based on groundwater fate and transport modeling that was performed by Clear Creek Associates as summarized in a letter report dated June 4, 2012. The model predicts that MTBE and TBA will arrive at the southern extraction well within 5 years of system startup. The MTBE concentration in the combined water from the two extraction wells is predicted to reach a maximum of 30 to 40 µg/L, and the maximum TBA concentration is predicted to reach a maximum of 300 to 400 µg/L. These maximum concentrations are anticipated to occur within 5 to 10 years after startup, and should decrease significantly by approximately 15 years after startup.

Based on limitations of the model, the actual concentrations of MTBE, TBA, and TAME that may be drawn into the system are uncertain. The model is based on best available information, but site-specific information regarding degradation of MTBE and generation of TBA is not available at this time. Therefore, contractors should be aware that the design parameters for MTBE and TBA/TAME are considered assumptions at this time. These parameters should be reevaluated and if necessary modified prior to final design and installation of Phase 2.



The recommendations described below are not intended to be project specifications. Contractors should feel free to recommend alternatives or modifications if they will improve the efficiency of the proposed system.

## PHASE 1

As described below, the proposed Phase 1 system includes the following:

- An initial groundwater pump-and-treat system which will have a capacity of 1,000 gallons per minute (gpm), and which will have the capability of removing PCE to less than 1 ug/l.

As previously discussed, the Phase 1 design is based on an existing conceptual design prepared by Malcolm Pirnie. Table 1 below provides a summary of changes and additions to the original conceptual design, and these changes are discussed in more detail in the following text.

**Table 1. Phase 1 Summary of Design Changes**

| Component  | Changes to Original Design  |
|--|---|
| <b>Phase 1 - 1,000 gpm, PCE is Primary COC, MTBE will be addressed as it appears</b> |   |
| Extraction Wells   | Decrease number of wells from 4 to 2; no changes in design details  |
| Extraction Well Pumps  | Increase capacity from 200 gpm per well to 400 and 600 gpm  |
| Injection Wells  | Increase number of wells from 3 to 4 (add backup well)  |
| Injection Pumps  | Increase capacity from 400 gpm per unit to 500 gpm per unit   |
| Pretreatment   | No changes  |
| Air Strippers  | Increase capacity from 2 units at 400 gpm/2,400 scfm to 2 units at 500 gpm/3,600 scfm.  |
| Duct Heater  | Increase capacity from 5,000 scfm to 7,500 scfm.  |
| Vapor Phase GAC  | Increase capacity from 5,000 scfm to 7,500 scfm (5,000# carbon to 10,000# carbon).  |
| Electrical   | Decrease in load for initial system, but possible increase in total load if MTBE modification is implemented. Decrease in total wiring/conduit amounts. |
| Piping   | Decrease in linear footage due to changed layout  |

### Extraction Wells

The modeling performed in the October 2011 Updated RAP assumed injection and extraction wells were screened through the three upper layers, to a total well depth of 320 feet below ground surface (bgs), which is approximately 160 feet below the water table. However, the Updated RAP also indicates that the final design may need to be modified as follows: “The well depths for the extraction wells, while necessary for well operational performance, could create an opportunity for cross-aquifer contamination during non-pumping periods. Design of the individual extraction wells should consider incorporating features such as annular seals and blank casing sections to aid in limiting potential cross aquifer groundwater flow.” Evaluation of vertical flow issues was not included in this conceptual design scope of work.



Final design of the extraction wells should confirm well diameter and screen type/size based on increased flow from 200 gpm to 400 and 600 gpm, and evaluate potential casing design to control vertical flow if indicated by recent monitoring well installation and testing.

Although the final design should address the issues discussed above, this conceptual design assumes that the extraction wells will be constructed as described in the November 2009 RAP (Figure 14), which is consistent with model parameters used in the Updated RAP.

**Table 2. Extraction Well Parameters**

|                          |                                   |
|--------------------------|-----------------------------------|
| <b>Depth</b>             | 320 feet                          |
| <b>Borehole Diameter</b> | 17.5 inches                       |
| <b>Casing Diameter</b>   | 12.75 inches                      |
| <b>Blank Casing Type</b> | Low Carbon Steel                  |
| <b>Screen Type</b>       | High Strength Low Alloy, Louvered |
| <b>Screen Slot Size</b>  | 0.050 inches                      |
| <b>Screen Interval</b>   | 175-300 feet                      |

### Extraction Well Pumps

The original design was based on a pumping rate of 200 gpm from each extraction well. Based on the modeling in the Updated RAP, the per-well pumping rates were increased to 400 and 600 gpm, and extraction well pump capacities have been increased accordingly.

**Table 3. Extraction Well Pump Parameters**

|                                  | Well EXT-N                        | Well EXT-S                       |
|----------------------------------|-----------------------------------|----------------------------------|
| <b>Type</b>                      | submersible                       | submersible                      |
| <b>Capacity</b>                  | 600 gpm                           | 400 gpm                          |
| <b>Total Dynamic Head</b>        | 210 ft water                      | 210 ft water                     |
| <b>Horsepower</b>                | 60                                | 40                               |
| <b>RPM</b>                       | 3,450                             | 3,450                            |
| <b>Outlet Size</b>               | 6 inches                          | 4 inches                         |
| <b>Drive Type</b>                | variable speed                    | variable speed                   |
| <b>Volts/Phase/Hertz</b>         | 460/3/60                          | 460/3/60                         |
| <b>Preliminary Specification</b> | Grundfos 625S600-3A or equivalent | Grundfos 385S400-5 or equivalent |

### Injection Wells

As discussed under Extraction Wells, the injection wells are assumed to be screened through the three upper layers, to a total well depth of 320 feet. This differs from the original design in the November 2009 RAP, which included a screened interval from 200 to 400 feet. The per-well injection rate will increase from 200 to 333 gpm, so casing and screen specifications should be confirmed.

For this conceptual design, it is assumed that the injection wells will be constructed as described in the November 2009 RAP (Figure 15), except that the total well depth will be decreased from 420 to 320 feet, and glass beads will be used as the filter pack material instead of silica sand.

**Table 4. Injection Well Parameters**

|                          |                           |
|--------------------------|---------------------------|
| <b>Depth</b>             | 320 feet                  |
| <b>Borehole Diameter</b> | 17.5 inches               |
| <b>Casing Diameter</b>   | 10 inches                 |
| <b>Blank Casing Type</b> | Low Carbon Steel          |
| <b>Screen Type</b>       | Stainless Steel Wire Wrap |
| <b>Screen Slot Size</b>  | 0.060 inches              |
| <b>Screen Interval</b>   | 100-300 feet              |

**Injection Pumps**

The injection well pumps have been increased in capacity from the original design flow of 800 gpm total to 1,000 gpm total. Configuration is the same as the original conceptual design.

**Table 5. Injection Pump Parameters**

|                                  |                                 |
|----------------------------------|---------------------------------|
| <b>Type</b>                      | end suction centrifugal         |
| <b>Quantity</b>                  | 2                               |
| <b>Design Flow</b>               | 500 gpm (1,000 gpm total)       |
| <b>Total Dynamic Head</b>        | 265                             |
| <b>Horsepower</b>                | 50                              |
| <b>RPM</b>                       | 3,550                           |
| <b>Net Positive Suction Head</b> | 9 ft of water                   |
| <b>Drive Type</b>                | variable speed                  |
| <b>Volts/Phase/Hertz</b>         | 460/3/60                        |
| <b>Preliminary Specification</b> | Goulds Series SSH or equivalent |

**Pretreatment**

Pretreatment of extracted groundwater is assumed to be the same as the original conceptual design, except for a slightly higher feed rate based on the increased system flow rate. This reduces the days of storage provided by the three chemical storage totes; if a longer storage capacity is desired, additional totes or a permanent aboveground storage tank should be considered.

**Table 6. Pretreatment Parameters**

|                                  |                                 |
|----------------------------------|---------------------------------|
| <b>Sequestering Agent</b>        |                                 |
| <b>Type</b>                      | liquid                          |
| <b>Concentration</b>             | 33%                             |
| <b>Specific Gravity</b>          | 1.35                            |
| <b>Design Flow</b>               | 1,000 gpm                       |
| <b>Dose</b>                      | 3.3 mg/l                        |
| <b>Feed Rate</b>                 | Approx 0.45 gph                 |
| <b>Preliminary Specification</b> | H2OSmart SeqQuest or equivalent |
| <b>Storage</b>                   |                                 |
| <b>Tote Capacity (gal)</b>       |                                 |
| <b># of Totes</b>                | 3 (1 + 2 backup)                |
| <b>Days of Storage</b>           | 93                              |
| <b>Metering Pumps</b>            |                                 |

|                                  |                              |
|----------------------------------|------------------------------|
| <b>Type</b>                      | diaphragm                    |
| <b>Quantity</b>                  | 2 (1 + 1 backup)             |
| <b>Feed Rate</b>                 | 12 gph                       |
| <b>Preliminary Specification</b> | Neptune PZi-31 or equivalent |

### Air Stripper

For the initial system, the air stripper capacity has been increased from the original design to accommodate the increase in total system flow from 800 to 1,000 gpm. The power rating of the blower motor is higher than the stock specification to accommodate potential back pressure from the carbon vapor treatment system.

**Table 7. Air Stripper Parameters**

|                                    |                           |
|------------------------------------|---------------------------|
| <b>Type</b>                        | low profile               |
| <b>Quantity</b>                    | 2                         |
| <b>Design Liquid Flow Per Unit</b> | 500 gpm (1,000 total)     |
| <b>Trays Per Unit</b>              | 6                         |
| <b>Air Inlet Flow</b>              | 3,600 scfm                |
| <b>Air-Water Ratio</b>             | 54:1                      |
| <b>Blowers (1 per stripper):</b>   |                           |
| <b>Design Air Flow</b>             | 3,600 scfm @ 34" water    |
| <b>Horsepower</b>                  | 60                        |
| <b>Volts/Phase/Hertz</b>           | 460/3/60                  |
| <b>Preliminary Specification</b>   | BISCO 61251 or equivalent |

### Duct Heater

Due to the increased airflow from the air strippers (original design 5,000 scfm, revised design 7,200 scfm), the duct heater capacity has been increased. Telemetry control capability has also been added.

**Table 8. Duct Heater Parameters**

|                                       |                                 |
|---------------------------------------|---------------------------------|
| <b>Type</b>                           | finned tubular, stainless steel |
| <b>Quantity</b>                       | 1                               |
| <b>Flow</b>                           | 7,200 scfm                      |
| <b>Max Influent Temp</b>              | 76°F, dry bulb                  |
| <b>Max Influent Relative Humidity</b> | 100%                            |
| <b>Effluent Relative Humidity</b>     | 40%                             |
| <b>Heating Load</b>                   | 335,000 BTU/hr                  |
| <b>Volts/Phase/Hertz</b>              | 460/3/60                        |
| <b>Kilowatts</b>                      | 101                             |
| <b>Preliminary Specification</b>      | Brasch                          |

### Vapor Phase GAC Contactor

The original design for a single vessel contactor has been increased in capacity to accommodate the increased airflow. The unit can be charged with less carbon if desired and still meet

performance standards, but using 10,000 pounds as specified will prolong the time between carbon changes.

**Table 9. Vapor Phase GAC Contactor Parameters**

|                                       |                            |
|---------------------------------------|----------------------------|
| <b>Flow (scfm)</b>                    | 7,200 scfm                 |
| <b>Carbon Type</b>                    | VC 4x8 coconut             |
| <b>Capacity (# carbon)</b>            | 10,000 pounds carbon       |
| <b>Max Influent Temp</b>              | 120°F                      |
| <b>Max Influent Relative Humidity</b> | 50%                        |
| <b>Preliminary Specification</b>      | Siemens RB10 or equivalent |

### **Electrical**

Electrical plans and specifications are assumed to be the same as those described by Malcolm Pirnie in the November 2009 RAP, except for the number of wells and length of wiring runs from the treatment compound to the wells. General load calculations and the length of wiring runs were revised accordingly, using the spreadsheets that were developed by Malcolm Pirnie in the November 2009 RAP and subsequent revisions. Electrical requirements must be verified during final design due to variables in the proposed system.

**Table 10. General Electrical Parameters**

|   |         |
|---|---------|
| <b>Load for Initial (PCE only) System (KVA/AMP)</b> | 381/458 |
| <b>Load for MTBE System Modification (KVA/AMP)</b>  | 198/238 |
| <b>Total Load for Phase I System (KVA/AMP)</b>      | 579/697 |

### **Telemetry**

Remote telemetry has been added. This would consist of a broadband modem connected to the processor located at PLC-SB (Figure 24 of November 2009 RAP). The broadband modem would be connected to the internet over a broadband or DSL communications network. The modem would be assigned a dedicated IP address by the local provider which would be accessible by the Operator Work Station (OWS). The OWS would include Graphical User Interface (GUI) software, programmed to depict the system variables, setpoints, and alarms as detailed on Figure 24 of the November 2009 RAP. The GUI software will have pop-up windows for each piece of process equipment which will show status and setpoints, and will allow control of the equipment based on operator adjustable inputs. The OWS will also include reporting software and Microsoft Office.

### **Piping**

The original design specified 10" piping for extraction wells and 8" piping for injection wells. These parameters result in header flow velocities of approximately 4 and 6 feet per second respectively at the increased flow of 1,000 gpm, which is within typical limits. However, this specification and associated pump sizes should be verified during final design.

The proposed remediation system piping alignment crosses existing underground utilities in at least one area. For example, an existing sewer line associated with the nearby Estes development is present at approximately 2.5 feet below ground surface, so remediation system piping will need to cross beneath or over this feature. Contractor must verify any such crossings and the method of crossing them. Furthermore, pump and piping sizes that may be affected by elevation changes should be verified during final design.

Based on the previous design, it is assumed that a common header pipe will be used for the injection wells, and a common header pipe will be used for the extraction wells.

### **Archaeological Clearance**

Archaeological clearance may be required for all or portions of the area that will be disturbed by construction activities. Contractor is responsible for verifying and performing such clearances.

### **PHASE 2**

As discussed above, Phase 1 system is intended to remediate PCE at the present time. Phase 2 of the system may include modification(s) of the system to treat the off-site MTBE, TBA, and TAME plume when/if the plume is drawn into the extraction system. The Phase 1 conceptual design is laid out in such a manner as to facilitate addition of components, and this flexibility should be included in the final design and construction of Phase 1.

Any system modifications for MTBE, TBA, and TAME should be based on whether the on-site monitoring well network confirms movement of the off-site plume toward the extraction system. At that time, actual site-specific concentrations of MTBE, TBA, and TAME should be used to confirm whether these assumed system modifications are necessary and appropriate. These assumed modifications include the following:

- Modification of the initial system to treat MTBE. The actual concentration of MTBE that will be treated is not known, but current information indicates that the predicted concentration of MTBE can be adequately treated by doubling the air-water ratio of the air stripping system. Therefore, it is assumed that the modification will include the addition of two more air stripping units while maintaining a total system throughput of 1,000 gpm.
- Modification of the system to treat TBA and TAME. Current proven air stripping technologies are not effective for removing associated TBA and TAME and site-specific concentrations of these compounds are not known. Based on information available at the present time, technologies that have been proposed by equipment vendors for this site include a modified air stripping method that is currently in development; a fluidized bed bioreactor; and a high-performance adsorption technology that is currently in development. The technology needed to remove TBA/TAME should be reevaluated after the migration and behavior of the TBA/TAME plume is better understood at the Silverbell Landfill site. However, for

cost estimating purposes at this time, it is assumed that the fluidized bed bioreactor will be used to treat TBA and TAME.

Technologies that were considered and are potentially capable of treating MTBE, TBA, and TAME are discussed below.

### **Air Stripping**

Based on modeling performed by Bisco Environmental Inc. (using recent modeling results provided by Clear Creek), the proposed initial air stripper system (two units operating at 500 gpm each) should be capable of reducing MTBE from 40 ppb to 13 ppb, which is a 67% removal rate. TBA would be reduced from 400 ppb to 389 ppb, and TAME would be reduced from 300 ppb to 284 ppb; these removal rates are only 2.7% to 5.2%. If two additional air strippers of the same model are added to the Phase 1 system so that flow through the individual units was reduced to 250 gpm, modeling indicates that MTBE would be reduced to less than 1 ppb, TBA to 285 ppb, and TAME to 155 ppb. These figures represent removal rates of 98%, 28%, and 48%, respectively.

For the MTBE plume, it is assumed that two additional air stripper units with the same design parameters as Phase 1 will be added to the system while maintaining the same total system liquid flow rate of 1,000 gpm. This is intended to increase the air-water ratio to 108:1 in each unit to provide better removal effectiveness for MTBE. It is also assumed that one additional duct heater and one additional vapor phase GAC contactor with the same design parameters as Phase 1 will be added to the MTBE remediation system. Electrical requirements must also be verified.

Bisco Environmental is currently testing a modified air stripping method which may be capable to achieving better removal rates for TBA and TAME. They will reportedly be obtaining preliminary test results in the coming weeks, and they have expressed interest in using the Silverbell Landfill site as a pilot test for the system. This technology should be investigated when Phase 2 design is performed.

### **High-Performance Adsorption**

Envirogen Technologies, Inc. indicated that they are currently developing a “high-performance adsorption” technology that should be effective for removal of TBA and TAME. Adsorptive technologies for TBA and TAME are generally considered to be most effective when other oxygenates and fuel components are first removed by other means. Therefore, if development of this product indicates it will be effective for TBA and TAME, the Phase 2 design should evaluate using it as a “polishing” step after the air strippers.

### **Fluidized Bed Bioreactor**

Two firms were contacted regarding fluidized bed bioreactors. Envirogen Technologies indicated that they believed the technology would not be efficient because anticipated contaminant concentrations will be low, and would not sustain biomass without constant addition

of TBA or TAME. However, Cardno ERI proposed a system which they claim will reduce MTBE, TBA, and TAME to less than 10 ppb. The system consists of four 12-foot diameter vessels, each with a throughput flow capacity of 250 gpm. If the system is shut down for more than one day, an auxiliary feed of MTBE would be required to support the biomass in the bioreactor. This technology should be investigated when Phase 2 design is performed.

The following table summarizes Phase 2 design elements and potential alternatives.

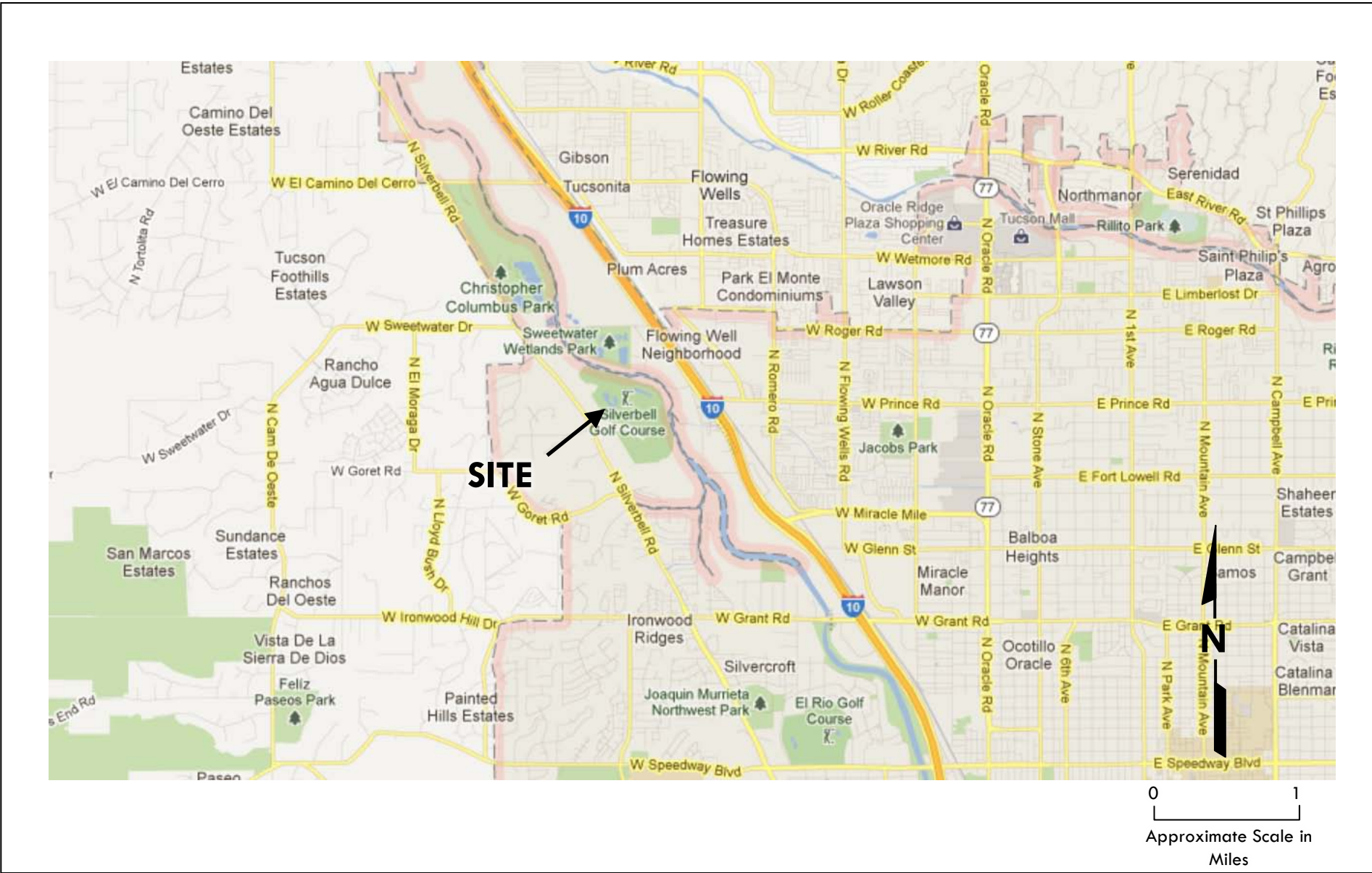
**Table 11. Phase 2 Summary of Design Elements**

| Component  | Changes to Phase 1 Design  |
|--|--|
| <b>Phase 2 - 1,000 gpm, will address MTBE, TBA, and TAME if/when they appear</b> |  |
| Extraction Wells   | No changes to proposed Phase 1 system  |
| Extraction Well Pumps  | No changes to proposed Phase 1 system  |
| Injection Wells  | No changes to proposed Phase 1 system  |
| Injection Pumps  | No changes to proposed Phase 1 system  |
| Pretreatment   | No changes anticipated, but will depend on final technology selection ( e.g. pH stabilization could be necessary for bioreactor)   |
| Piping   | Additional piping in treatment compound, depends on final technology selection   |
| Electrical   | Probable need for increased capacity at treatment compound depending on final technology selection   |
| Air Strippers  | If necessary for MTBE, assume add 2 more 3,600 scfm units so that individual throughput will be 250 gpm per unit. Technology pending for TBA/TAME; possible alternative.                             |
| Duct Heater  | If necessary for MTBE, assume add second 7,500 scfm capacity unit. If additional or different air strippers are added for TBA/TAME, may require additional heater.                                   |
| Vapor Phase GAC  | If necessary for MTBE, assume add second 7,500 scfm capacity unit. If additional or different air strippers are added for TBA/TAME, may require additional vessel or a vessel with greater capacity. |
| Adsorption Technology for GW Polishing   | Technology pending for TBA/TAME; possible alternative. May require additional pump(s) to maintain flow from air strippers into adsorption vessel(s).   |
| Fluidized Bed Bioreactor   | May require surge and equalization tanks, additional pump(s) to maintain flow into bioreactors, and filters. Assumed alternative for cost estimates.   |

## CLOSING

This memo and associated cost opinions represent SCS Engineers' recommendations and opinions based on information available at this time. Due to potentially changing site conditions, uncertainty regarding contaminant fate and transport, emerging technologies, and other factors, the information herein should be verified by potential bidders and the Contractor performing the final design.

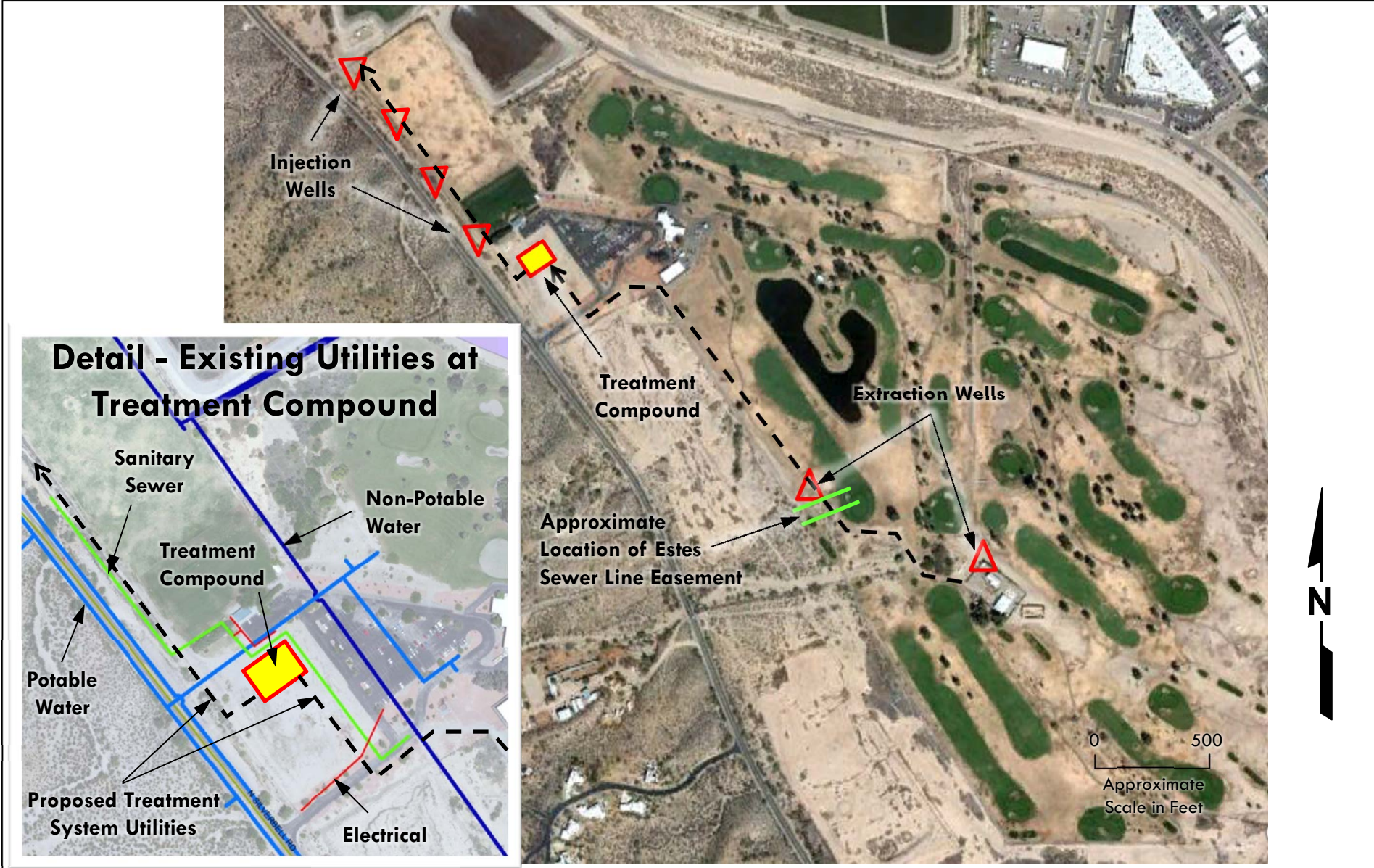
SCS appreciates the opportunity to assist the City of Tucson with this project.



City of Tucson  
Silverbell Landfill WQARF Site  
Tucson, Arizona

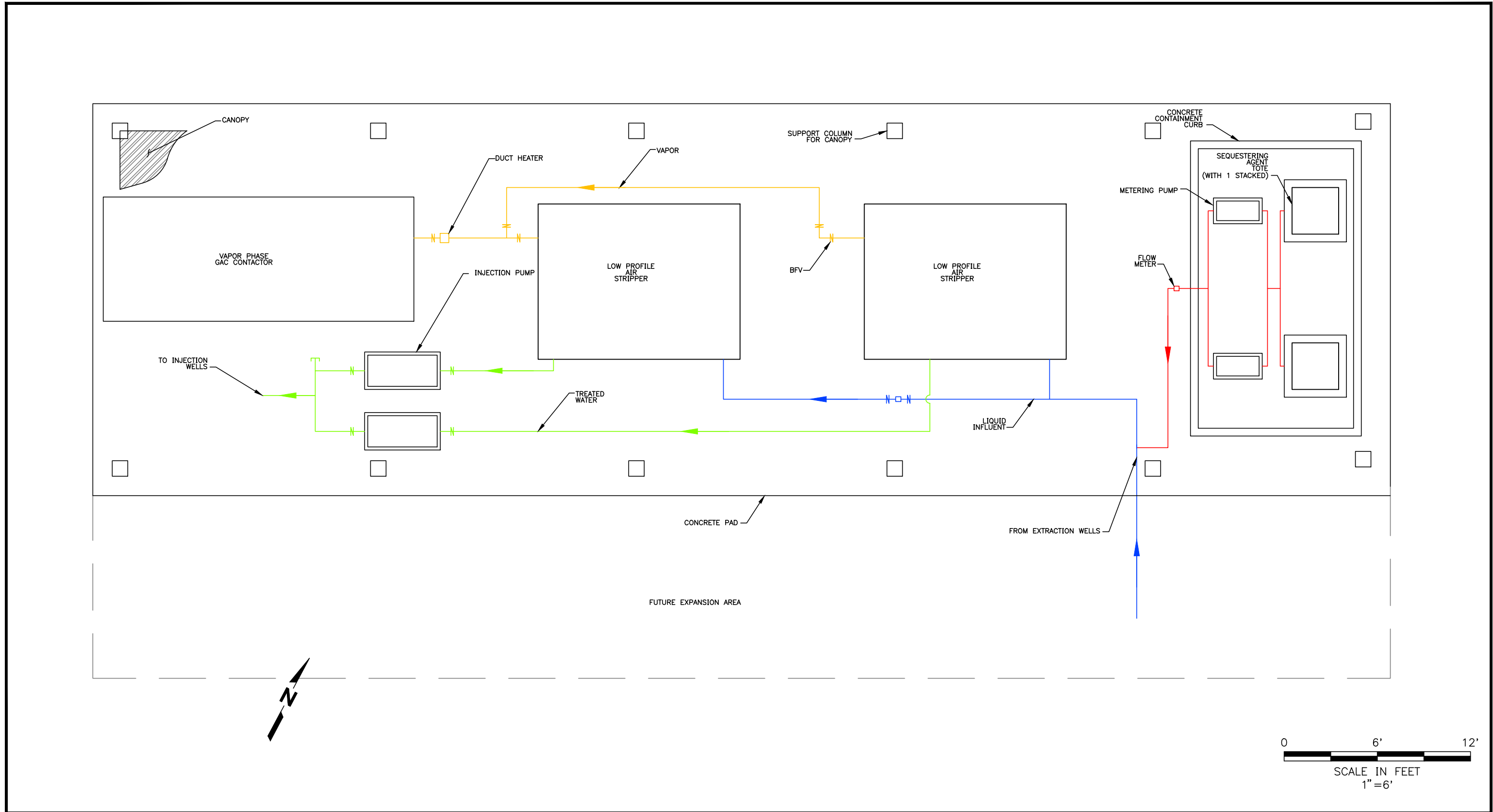
Figure 1  
Site Location





City of Tucson  
Silverbell Landfill WQARF Site  
Tucson, Arizona

Figure 2  
Overall System Layout

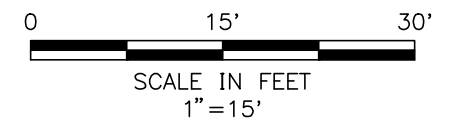
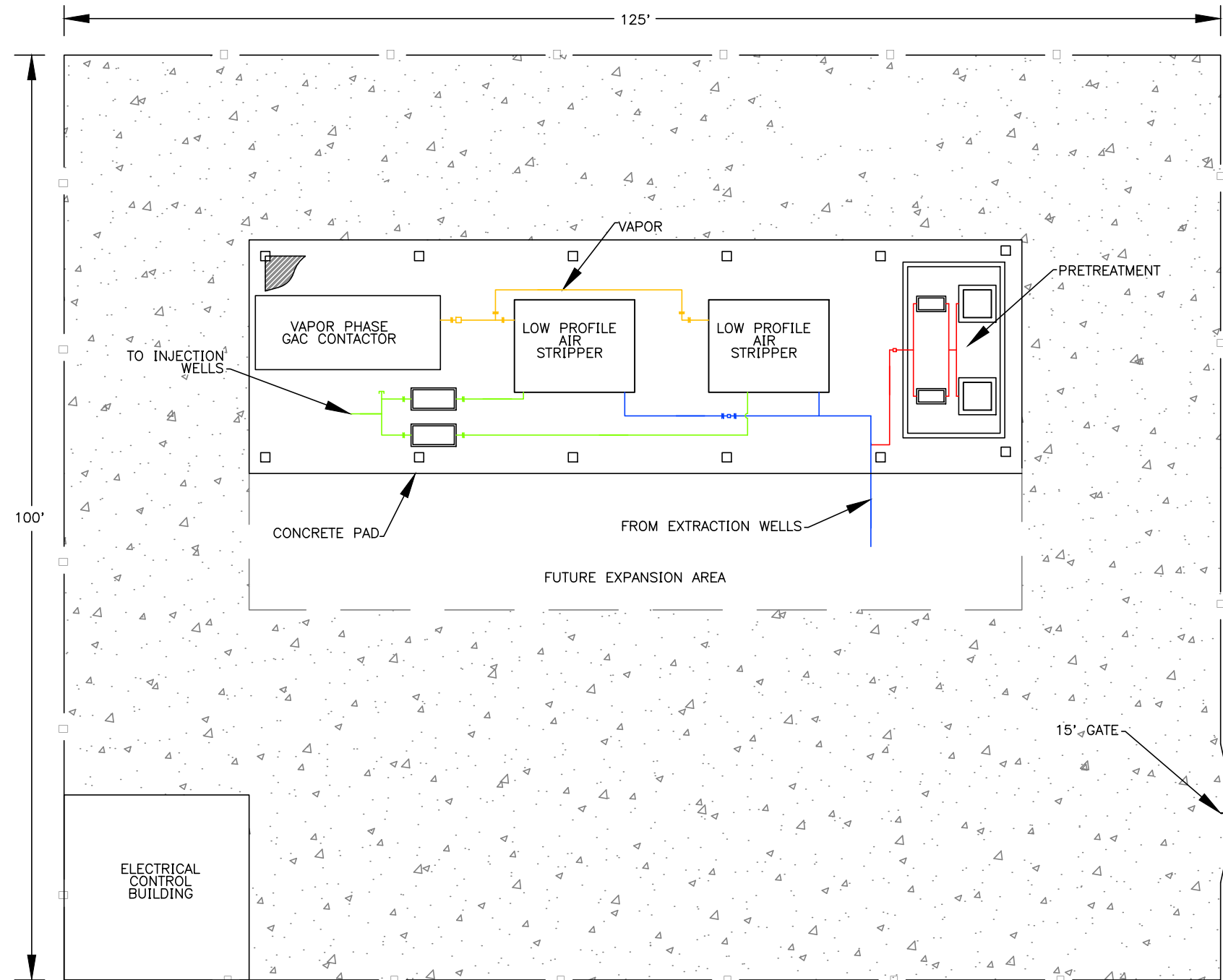


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City of Tucson  
Silverbell Landfill  
WQARF Site  
Tucson, Arizona

Figure Number 3  
TREATMENT PROCESS

P:\SW\PROJECTS\01211313\01211313.DOT - Silverbell LP WQARF Pump & Treatment\dwg\TREATMENT PROCESS FIG 3.dwg 5/25/2012 8:54:39 AM DWG TO PDF.plt





**TABLE 1  
REVISED COST OPINION  
PHASE 1 SILVERBELL LANDFILL PUMP AND TREAT SYSTEM  
CAPITAL COSTS**

| Cost Items   | Quantity | Unit | Unit Cost | ENR CCI | Materials <sup>o</sup> | Labor <sup>2</sup> | Item Subtotal       | References/Comments |
|--|----------|------|-----------|---------|------------------------|--------------------|---------------------|---------------------|
| <b>SYSTEM STARTUP</b>  |          |      |           |         |                        |                    |                     |                     |
| <b>Start-up Plan Development</b>   |          |      |           |         |                        |                    |                     |                     |
| Engineer   | 60       | HR   | \$ 120    | 8952    | \$ 7,472               |                    | \$ 7,500            | Malcolm Pirnie      |
| Senior Engineer  | 4        | HR   | \$ 220    | 8952    | \$ 913                 |                    | \$ 1,000            | Malcolm Pirnie      |
| Project Manager  | 16       | HR   | \$ 180    | 8952    | \$ 2,989               |                    | \$ 3,000            | Malcolm Pirnie      |
| Administrative   | 16       | HR   | \$ 65     | 8952    | \$ 1,079               |                    | \$ 1,100            | Malcolm Pirnie      |
| Materials  | 1        | LS   | \$ 1,000  | 8952    | \$ 1,038               |                    | \$ 1,100            |                     |
| <b>Start-up Plan Implementation and Reporting<sup>3</sup></b>                    |          |      |           |         |                        |                    |                     |                     |
| Field Technician   | 120      | HR   | \$ 80     | 8952    | \$ 9,962               |                    | \$ 10,000           | Malcolm Pirnie      |
| Engineer   | 40       | HR   | \$ 160    | 8952    | \$ 6,642               |                    | \$ 6,700            | Malcolm Pirnie      |
| Project Manager  | 16       | HR   | \$ 180    | 8952    | \$ 2,989               |                    | \$ 3,000            | Malcolm Pirnie      |
| Administrative   | 16       | HR   | \$ 65     | 8952    | \$ 1,079               |                    | \$ 1,100            | Malcolm Pirnie      |
| Laboratory   |          |      |           |         |                        |                    |                     |                     |
| Water Samples (VOCs 8260)  | 34       | EA   | \$ 150    | 8952    | \$ 5,293               |                    | \$ 5,300            | Malcolm Pirnie      |
| Air Samples (VOCs TO-15)   | 51       | EA   | \$ 170    | 8952    | \$ 8,997               |                    | \$ 9,000            | Malcolm Pirnie      |
| Materials  | 1        | LS   | \$ 1,000  | 8952    | \$ 1,038               |                    | \$ 1,100            | Malcolm Pirnie      |
| <b>Subtotal Phase I Treatment Facility and Well Equipment Construction Cost:</b> |          |      |           |         |                        |                    | <b>\$ 2,293,000</b> |                     |

| <b>PHASE 1 TOTALS - PCE ONLY</b>                                     |                     |
|--|---------------------|
| Subtotal Construction Cost (Wells):                                  | \$ 900,000          |
| Subtotal Phase 1 Construction Cost (PCE only):                       | \$ 2,293,000        |
| Contractor Overhead and Profit 15%                                   | \$ 479,000          |
| City of Tucson Sales Tax: 9.60% Tax (65% of local rate) 6.24%        | \$ 199,000          |
| <b>SUBTOTAL INCLUDING OH&amp;P AND TAX:</b>                          | <b>\$ 3,871,000</b> |
| Engineering & Administration (Design and Construction Services): 20% | \$ 774,000          |
| <b>SUBTOTAL INCLUDING ENGINEERING AND ADMINISTRATION:</b>            | <b>\$ 4,645,000</b> |
| Contingency: 30%   | \$ 1,394,000        |
| <b>TOTAL CAPITAL COST OPINION (PHASE 1 PCE ONLY):</b>                | <b>\$ 6,039,000</b> |

**ABBREVIATIONS:**

CF = cubic foot  
CY = cubic yard  
DIP = ductile iron pipe  
GAL = gallon  
Incl. = included  
kWh = kilowatt-hour  
LF = linear foot  
SF = square foot  
SY = square yard

**NOTES:**

1. Spreadsheet source Malcolm Pirnie, January 27, 2010, modifications by SCS June 5, 2012.
2. A factor of 25% of material costs was used for installation and commissioning labor for items where labor is not included in the unit cost.
3. Start-up monitoring including daily water and vapor phase sampling for seven days, weekly sampling for four weeks, and monthly sampling for six months.
4. This option provided only for budgetary purposes; other alternatives may be used.
5. (MP) indicates reference is same as cited in January 27, 2012 Cost Opinion spreadsheet.
6. Costs in this column have been adjusted for inflation since quotes were received using ENR Construction Cost Index (CCI)

**TABLE 2**  
**REVISED COST OPINION**  
**SILVERBELL LANDFILL PUMP AND TREAT SYSTEM**  
**WIRING AND CONDUIT**

| Item                                     | Qty   | Cost    | Per | Reference                      | Subtotal  |
|--|-------|---------|-----|--------------------------------|-----------|
| #4/0 XHHW                                | 19600 | \$1,011 | 100 | 2009 RS Means 26 05 19.90 3220 | \$198,156 |
| #3/0 XHHW                                | 11600 | \$820   | 100 | 2009 RS Means 26 05 19.90 3200 | \$95,120  |
| #2/0 XHHW                                | 0     | \$665   | 100 | 2009 RS Means 26 05 19.90 3180 | \$0       |
| #1/0 XHHW                                | 0     | \$539   | 100 | 2009 RS Means 26 05 19.90 3160 | \$0       |
| #1 XHHW                                  | 0     | \$439   | 100 | 2009 RS Means 26 05 19.90 3140 | \$0       |
| #2 XHHW                                  | 0     | \$352   | 100 | 2009 RS Means 26 05 19.90 3120 | \$0       |
| #4 XHHW                                  | 0     | \$243   | 100 | 2009 RS Means 26 05 19.90 3100 | \$0       |
| #6 XHHW                                  | 0     | \$169   | 100 | 2009 RS Means 26 05 19.90 3080 | \$0       |
| #8 XHHW                                  | 15600 | \$122   | 100 | 2009 RS Means 26 05 19.90 3060 | \$19,032  |
| #10 XHHW                                 | 0     | \$87    | 100 | 2009 RS Means 26 05 19.90 3040 | \$0       |
| #12 XHHW                                 | 0     | \$66    | 100 | 2009 RS Means 26 05 19.90 3020 | \$0       |
| #14 XHHW                                 | 0     | \$51    | 100 | 2009 RS Means 26 05 19.90 3000 | \$0       |
| STP                                      | 32900 | \$115   | 100 | 2009 RS Means 26 05 19.90      | \$37,671  |
| CAT 5E (X)                               | 0     | \$200   | 100 | 2009 RS Means 26 05 19.90      | \$0       |
| 3/4" PVC-RS Conduit                      | 0     | \$13.95 |     | Malcolm Pirnie 2009            | \$0       |
| 1" PVC-RS Conduit                        | 0     | \$17.70 |     | Malcolm Pirnie 2009            | \$0       |
| 1-1/2" PVC-RS Conduit                    | 0     | \$24.00 |     | Malcolm Pirnie 2009            | \$0       |
| 2" RGS Conduit                           | 0     | \$31.50 |     | Malcolm Pirnie 2009            | \$0       |
| 2-1/2" RGS Conduit                       | 0     | \$32.00 |     | Malcolm Pirnie 2009            | \$0       |
| 3" RGS Conduit                           | 0     | \$41.50 |     | Malcolm Pirnie 2009            | \$0       |
| 4" RGS Conduit                           | 0     | \$55.50 |     | Malcolm Pirnie 2009            | \$0       |
| 5" RGS Conduit                           | 0     | \$96.00 |     | Malcolm Pirnie 2009            | \$0       |
| 3/4" PVC Conduit                         | 0     | \$2.56  |     | Malcolm Pirnie 2009            | \$0       |
| 1" PVC Conduit                           | 0     | \$3.14  |     | Malcolm Pirnie 2009            | \$0       |
| 1-1/2" PVC Conduit                       | 0     | \$4.34  |     | Malcolm Pirnie 2009            | \$0       |
| 2" PVC Conduit                           | 11400 | \$5.30  |     | Malcolm Pirnie 2009            | \$60,420  |
| 2-1/2" PVC Conduit                       | 0     | \$6.75  |     | Malcolm Pirnie 2009            | \$0       |
| 3" PVC Conduit                           | 4900  | \$8.95  |     | Malcolm Pirnie 2009            | \$43,855  |
| 4" PVC Conduit                           | 0     | \$13.05 |     | Malcolm Pirnie 2009            | \$0       |
| 5" PVC Conduit                           | 0     | \$18.10 |     | Malcolm Pirnie 2009            | \$0       |
| Trenching, backfill, concrete encasement | 500   | \$5.00  |     |                                | \$2,500   |

|             |           |
|-------------|-----------|
| Sub-Total   | \$456,754 |
| Contingency | \$0       |
| Total       | \$456,754 |

**NOTES:**

1. Spreadsheet source and cost references from Malcolm Pirnie, January 27, 2010. Number of units and other modifications by SCS June 5, 2012.

**TABLE 3  
REVISED COST OPINION  
PHASE 1 SILVERBELL LANDFILL PUMP AND TREAT SYSTEM  
ANNUAL OPERATIONS AND MAINTENANCE**

| Cost Items  | Quantity | Unit | Unit Cost  | ENR CCI | Amount    | Subtotal <sup>5</sup> | References <sup>1</sup>      |
|---|----------|------|------------|---------|-----------|-----------------------|------------------------------|
| <b>ANNUAL SYSTEM OPERATIONS<sup>2</sup></b>                   |          |      |            |         |           |                       |                              |
| <b>Labor</b>  |          |      |            |         |           |                       |                              |
| System Operator   | 690      | HR   | \$ 90      | 8952    | \$ 62,100 | \$ 64,500             | Malcolm Pirnie               |
| Engineer  | 60       | HR   | \$ 120     | 8952    | \$ 7,200  | \$ 7,500              | Malcolm Pirnie               |
| Project Manager   | 96       | HR   | \$ 180     | 8952    | \$ 17,280 | \$ 18,000             | Malcolm Pirnie               |
| Administrative  | 144      | HR   | \$ 65      | 8952    | \$ 9,360  | \$ 9,800              | Malcolm Pirnie               |
| <b>Power - Phase 1 PCE only</b>                               |          |      |            |         |           |                       |                              |
| Extraction Well Pump - 40 Hp                                  | 261,298  | kWh  | \$ 0.10    | 8952    | \$ 26,130 | \$ 27,200             | Calculated                   |
| Extraction Well Pump - 60 Hp                                  | 391,946  | kWh  | \$ 0.10    | 8952    | \$ 39,195 | \$ 40,700             | Calculated                   |
| Shallow Tray Aerator - Blower                                 | 522,595  | kWh  | \$ 0.10    | 8952    | \$ 52,260 | \$ 54,300             | Calculated                   |
| Duct Heater   | 525,600  | kWh  | \$ 0.10    | 8952    | \$ 52,560 | \$ 54,600             | Calculated                   |
| <b>Chemicals and Carbon - Phase 1 PCE only</b>                |          |      |            |         |           |                       |                              |
| Sequestering Agent  | 20,830   | LBS  | \$ 3.00    | 8952    | \$ 62,491 | \$ 64,900             | H2O Smart, SeaQuest          |
| Granular Activated Carbon                                     | 12,500   | LBS  | \$ 2.00    | 8952    | \$ 25,000 | \$ 26,000             | 10,000 lb, change every 9 mo |
| <b>Subtotal Annual System Operations</b>                      |          |      |            |         |           | <b>\$ 367,500</b>     |                              |
| <b>ANNUAL SYSTEM MAINTENANCE<sup>3</sup></b>                  |          |      |            |         |           |                       |                              |
| <b>Labor</b>  |          |      |            |         |           |                       |                              |
| Field Technician  | 200      | HR   | \$ 65      | 8952    | \$ 13,000 | \$ 13,500             | Malcolm Pirnie               |
| Instrumant Technician   | 192      | HR   | \$ 120     | 8952    | \$ 23,040 | \$ 24,000             | Malcolm Pirnie               |
| Project Manager   | 48       | HR   | \$ 180     | 8952    | \$ 8,640  | \$ 9,000              | Malcolm Pirnie               |
| <b>Subcontractor</b>  |          |      |            |         |           |                       |                              |
| Injection Well Back-flush (1/3 years)                         | 0.33     | LS   | \$ 80,000  | 8952    | \$ 26,400 | \$ 27,400             | Malcolm Pirnie               |
| Extraction Well Maintenance (1/5 years)                       | 0.2      | LS   | \$ 80,000  | 8952    | \$ 16,000 | \$ 16,700             | Malcolm Pirnie               |
| Well Pump Replacement (1/7 years)                             | 0.14     | LS   | \$ 153,400 | 8952    | \$ 21,914 | \$ 22,800             | Malcolm Pirnie               |
| <b>Subtotal Annual System Maintenance</b>                     |          |      |            |         |           | <b>\$ 113,400</b>     |                              |
| <b>ANNUAL COMPLIANCE MONITORING AND REPORTING<sup>4</sup></b> |          |      |            |         |           |                       |                              |
| Field Technician  | 100      | HR   | \$ 80      | 8952    | \$ 8,000  | \$ 8,400              | Malcolm Pirnie               |
| Engineer  | 160      | HR   | \$ 120     | 8952    | \$ 19,200 | \$ 20,000             | Malcolm Pirnie               |
| Project Manager   | 40       | HR   | \$ 180     | 8952    | \$ 7,200  | \$ 7,500              | Malcolm Pirnie               |
| Administrative  | 24       | HR   | \$ 65      | 8952    | \$ 1,560  | \$ 1,700              | Malcolm Pirnie               |
| <b>Laboratory</b>   |          |      |            |         |           |                       |                              |
| Water Samples (VOCs 8260)                                     | 8        | EA   | \$ 150.00  | 8952    | \$ 1,200  | \$ 1,300              |                              |
| Air Samples (VOCs TO-15)                                      | 12       | EA   | \$ 170.00  | 8952    | \$ 2,040  | \$ 2,200              |                              |
| <b>Subtotal Annual Compliance Monitoring and Reporting</b>    |          |      |            |         |           | <b>\$ 41,100</b>      |                              |
| <b>EXPENSES (5% of labor)</b>                                 |          |      |            | 8952    | \$ 8,829  | \$ 9,200              |                              |

|   |  |  |  |                     |                       |
|---|--|--|--|---------------------|-----------------------|
| <b>PHASE 1 TOTALS - PCE ONLY</b>                      |  |  |  | <b>SUBTOTAL :</b>   | <b>\$ 531,000</b>     |
|   |  |  |  | <b>Contingency:</b> | <b>30% \$ 159,000</b> |
| <b>TOTAL O&amp;M COST OPINION (PHASE 1 PCE ONLY):</b> |  |  |  | <b>\$</b>           | <b>690,000</b>        |

**NOTES:**

1. Spreadsheet source and cost references from Malcolm Pirnie, January 27, 2010. Number of units and other modifications by SCS June 5, 2012.
2. Operations include system start-up and shut down, chemical delivery management, etc.
3. System maintenance assumes blower (lubrication and belts) and valve maintenance, back-wash injection wells, and extraction well maintenance.
4. Compliance monitoring assumes quarterly sampling of raw and treated water and air, data review and reduction, and monitoring report preparation.
5. Costs in this column have been adjusted for inflation since the quotes were received using ENR Construction Cost Index (CCI)

**TABLE 4**  
**REVISED COST OPINION**  
**PHASE 1 SILVERBELL LANDFILL PUMP AND TREAT**  
**SUMMARY**

**PHASE 1 - PCE ONLY**

| Total Capital Cost | 20-year Annualized<br>Capital Cost | Annual O&M Cost | Total Annual Cost | 20-Year Present<br>Worth |
|--------------------|------------------------------------|-----------------|-------------------|--------------------------|
| \$ 6,039,000       | \$ 527,000                         | \$ 690,000      | \$ 1,217,000      | \$ 13,954,000            |

Rate (i) = 6%

Phase 1 Years (n) = 20

All numbers in 2012 \$



**TABLE 1A  
REVISED COST OPINION  
PHASE 2 SILVERBELL LANDFILL PUMP AND TREAT SYSTEM  
CAPITAL COSTS**

| Cost Items   | Quantity | Unit | Unit Cost  | ENR CCI | Materials  | Labor <sup>1</sup> | Item Subtotal                  | References/Comments                     |                  |
|--|----------|------|------------|---------|------------|--------------------|--------------------------------|---|------------------|
| <b>POTENTIAL PHASE 2 MODIFICATION FOR MTBE/TBA/TAME</b>                                      |          |      |            |         |            |                    |                                |   |                  |
| <b>Aeration Equipment - Phase 2 for MTBE addition</b>  |          |      |            |         |            |                    |                                |   |                  |
| Shallow Tray Aerator (stripper, blower, controls, delivery) - MTBE                           | 2        | EA   | \$ 95,000  | 9290    | \$ 190,000 | \$ 47,500          | \$ 237,500                     | BISCO Environmental, Inc. May 2012      |                  |
| Sound Enclosure for Air Stripper Blowers - MTBE Addition                                     | 1        | EA   | \$ 9,000   | 8952    | \$ 9,340   | \$ 2,335           | \$ 11,700                      | BISCO Environmental, Inc. (MP)          |                  |
| Air Filter for Blower Inlet - MTBE Addition  | 1        | EA   | \$ 2,000   | 8952    | \$ 2,076   | \$ 519             | \$ 2,600                       | BISCO Environmental, Inc. (MP)          |                  |
| Vapor Phase Carbon Contactor - MTBE Addition   | 1        | EA   | \$ 52,000  | 9273    | \$ 52,095  | \$ 13,024          | \$ 65,200                      | Siemens RB10 April 2012                 |                  |
| Duct (36"x36") - MTBE Addition   | 1        | LS   | \$ 11,830  | 8952    | \$ 12,277  | \$ 3,069           | \$ 15,400                      | Perry Fiberglass Products (MP)          |                  |
| Electric Duct Heater   | 1        | EA   | \$ 9,000   | 9273    | \$ 9,016   | \$ 2,254           | \$ 11,300                      | Brasch - Moore Mechanical April 2012    |                  |
| Duct Insulation  | 1        | LS   | \$ 2,083   | 8952    | \$ 2,162   | Incl.              | \$ 2,200                       | RS Means 2012 23 07 13.10 0100          |                  |
| Process Piping and Valves  | 1        | LS   | \$ 26,200  | 8952    | \$ 27,189  | \$ 6,797           | \$ 34,000                      | Malcolm Pirnie (10% of equipment costs) |                  |
| Transfer pumps - MTBE Addition   | 2        | EA   | \$ 12,413  | 8574    | \$ 26,898  | \$ 6,725           | \$ 33,700                      | Grand Cayon Pumps April 2009 (MP)       |                  |
| <b>Fluidized Bed Bioreactor - Phase 2 for TBA/TAME<sup>2</sup></b>                           |          |      |            |         |            |                    |                                |   |                  |
| Design (modify Phase I piping, electrical, etc.)   | 1        | EA   | \$ -       | 9290    | \$ -       | \$ 20,000          | \$ 20,000                      | SCS 2012                                |                  |
| Bioreactor Vessels   | 4        | EA   | \$ 140,000 | 9290    | \$ 560,000 | \$ 140,000         | \$ 700,000                     | Cardno ERI May 2012                     |                  |
| Shipping and Site Delivery   | 4        | EA   | \$ 7,600   | 9290    | \$ 30,400  |                    | \$ 30,400                      | Cardno ERI May 2012                     |                  |
| Assembly   | 4        | EA   | \$ 12,550  | 9290    | \$ 50,200  |                    | \$ 50,200                      | Cardno ERI May 2012                     |                  |
| Startup and 60 days O&M  | 1        | EA   | \$ 40,000  | 9290    | \$ 40,000  |                    | \$ 40,000                      | Cardno ERI May 2012                     |                  |
| Materials (pumps, filters, tanks)  | 1        | EA   | \$ 50,000  | 9290    | \$ 50,000  | \$ 12,500          | \$ 62,500                      | SCS 2012                                |                  |
| <b>Subtotal Potential Phase 2 Modification Cost:</b>   |          |      |            |         |            |                    | <b>\$ 1,317,000</b>            |   |                  |
| <b>Subtotal Phase 2 Construction Cost with Allowances (Assume Fluidized Bed Bioreactor):</b> |          |      |            |         |            |                    | <b>\$ 1,317,000</b>            |   |                  |
| <b>Contractor Overhead and Profit</b>  |          |      |            |         |            |                    | <b>15%</b>                     | <b>\$ 198,000</b>                       |                  |
| City of Tucson Sales Tax: 9.60%  |          |      |            |         |            |                    | <b>Tax (65% of local rate)</b> | <b>6.24%</b>                            | <b>\$ 82,000</b> |
| <b>SUBTOTAL INCLUDING OH&amp;P AND TAX:</b>  |          |      |            |         |            |                    | <b>\$ 1,597,000</b>            |   |                  |
| <b>Engineering &amp; Administration (Design and Construction Services):</b>                  |          |      |            |         |            |                    | <b>20%</b>                     | <b>\$ 319,000</b>                       |                  |
| <b>SUBTOTAL INCLUDING ENGINEERING AND ADMINISTRATION:</b>                                    |          |      |            |         |            |                    | <b>\$ 1,916,000</b>            |   |                  |
| <b>Contingency:</b>  |          |      |            |         |            |                    | <b>30%</b>                     | <b>\$ 575,000</b>                       |                  |
| <b>TOTAL CAPITAL COST OPINION (PHASE 2):</b>   |          |      |            |         |            |                    | <b>\$ 2,491,000</b>            |   |                  |

**NOTES:**

1. A factor of 25% of material costs was used for installation and commissioning labor for items where labor is not included in the unit cost.
2. This option provided only for budgetary purposes; other alternatives may be used.

**TABLE 3A  
REVISED COST OPINION  
PHASE 2 SILVERBELL LANDFILL PUMP AND TREAT SYSTEM  
ANNUAL OPERATIONS AND MAINTENANCE**

| Cost Items   | Quantity | Unit | Unit Cost | ENR CCI | Amount    | Subtotal          | References                   |
|--|----------|------|-----------|---------|-----------|-------------------|------------------------------|
| <b>POTENTIAL PHASE 2 MODIFICATION FOR MTBE/TBA/TAME</b>                      |          |      |           |         |           |                   |                              |
| <b>Power - Phase 2 MTBE addition</b>   |          |      |           |         |           |                   |                              |
| Shallow Tray Aerator - Blower (MTBE add)                                     | 522,595  | kWh  | \$ 0.10   | 8952    | \$ 52,260 | \$ 54,300         | Calculated                   |
| Duct Heater (MTBE add)   | 525,600  | kWh  | \$ 0.10   | 8952    | \$ 52,560 | \$ 54,600         | Calculated                   |
| Injection Pumps (50 Hp)  | 653,244  | kWh  | \$ 0.10   | 8952    | \$ 65,324 | \$ 67,800         | Calculated                   |
| <b>Chemicals and Carbon - Phase 2 MTBE addition</b>                          |          |      |           |         |           |                   |                              |
| Granular Activated Carbon (MTBE add)   | 12,500   | LBS  | \$ 2.00   | 8952    | \$ 25,000 | \$ 26,000         | 10,000 lb, change every 9 mo |
| <b>Bioreactor - Phase 2 TBA/TAME addition (assume 10 years of operation)</b> |          |      |           |         |           |                   |                              |
| Bioreactor Maintenance and Cleaning  | 12       | MO   | \$ 8,000  | 9290    | \$ 96,000 | \$ 96,000         | Cardno ERI                   |
| <b>Subtotal Phase 2 O&amp;M</b>  |          |      |           |         |           | <b>\$ 298,700</b> |                              |
| <b>SUBTOTAL :</b>  |          |      |           |         |           | <b>\$ 299,000</b> |                              |
| <b>Contingency: 30%</b>  |          |      |           |         |           | <b>\$ 90,000</b>  |                              |
| <b>TOTAL O&amp;M COST OPINION:</b>   |          |      |           |         |           | <b>\$ 389,000</b> |                              |

**TABLE 4A**  
**REVISED COST OPINION**  
**PHASE 2 SILVERBELL LANDFILL PUMP AND TREAT**  
**SUMMARY**

| Total Capital Cost | 10-year Annualized<br>Capital Cost | Annual O&M Cost | Total Annual Cost | 10-Year Present<br>Worth |
|--------------------|------------------------------------|-----------------|-------------------|--------------------------|
| \$ 2,491,000       | \$ 339,000                         | \$ 389,000      | \$ 728,000        | \$ 5,355,000             |

Rate (i) = 6%

Years (n) = 10

All numbers in 2012 \$



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221 N. Court Avenue, Suite 101  
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520 622-3222 phone  
520 622-4040 fax  
www.clearcreekassociates.com

June 4, 2012

Ms. Molly Collins, R.G.  
Project Coordinator  
City of Tucson Environmental Services  
Price Service Center  
4004 South Park Ave., Bldg. #1  
Tucson, Arizona 85714

### **Silverbell Landfill TBA Simulation**

---

Dear Ms. Collins:

In accordance with our proposal dated March 27, 2012, Clear Creek Associates (Clear Creek) conducted a reevaluation of methyl-tertiary butyl ether (MTBE) and a preliminary evaluation of tertiary butyl alcohol (TBA) concentrations at the Silverbell Landfill Water Quality Assurance Revolving Fund (WQARF) site. The City of Tucson is planning to construct and operate a groundwater treatment system for chlorinated hydrocarbons, primarily tetrachloroethene (PCE), associated with the former landfill. However, TBA and other hydrocarbons are present in a groundwater contaminant plume which originated at the ruptured Kinder Morgan gasoline pipeline near Silvercroft Wash (Figure 1) and subsequently migrated off of the Silvercroft Wash site. This plume has impacted monitor wells at the South Cell of the Silverbell Landfill, and may be drawn in by the proposed groundwater treatment system.

Clear Creek previously generated an estimate of future MTBE concentrations at the Silverbell Landfill proposed treatment system using the contaminant fate and transport model developed to evaluate remedial alternatives for the PCE plume at the WQARF site (Clear Creek Associates, 2011; Clear Creek Associates, 2010). The preferred remedial alternative, based on the PCE simulation results, includes three injection wells and two extraction wells at the locations shown on Figure 1.

Recent sampling results for TBA in the Silvercroft Wash plume (including an October 2011 result of 23,000 µg/L at monitor well MW-16 and a January 2012 result of 40,000 µg/L at monitoring well WR-359A) prompted City of Tucson Environmental Services to request an evaluation of TBA using the same model previously used to simulate PCE (Clear Creek Associates, 2011; Clear Creek Associates, 2010) and MTBE (Clear Creek Associates, 2011).

The previous MTBE simulation (Clear Creek Associates, 2011) included the simplifying assumption that MTBE would not degrade significantly over time. However, previous studies have shown that MTBE degrades to TBA, and the concentration of TBA in groundwater contaminated by gasoline spills is

significantly increased by the biodegradation of MTBE. In fact, EPA has stated that the major portion of TBA at a gasoline spill site is produced by biodegradation of MTBE once it is dissolved in groundwater (Wilson and Adair, 2007). Therefore, in order to predict future concentrations of TBA at the Silverbell Landfill proposed extraction wells, it was necessary to revise the 2011 model and run a combined MTBE / TBA transport simulation which included the effects of biodegradation. In addition to providing a prediction of future TBA concentrations, the revised model is likely to yield a more accurate simulation of future MTBE concentrations.

The revised transport simulation was linked to the same groundwater flow model previously used to evaluate MTBE and PCE at Silverbell Landfill (Clear Creek Associates, 2011; Clear Creek Associates, 2010). For the new MTBE/TBA simulation, Clear Creek applied the contaminant transport modeling package RT3D ver. 2.5 and added a sequential decay reaction to simulate the breakdown of MTBE, the generation of TBA, and the breakdown of TBA. The Visual Modflow ver. 2009.1 Premium interface was used to develop the model and evaluate the results.

Model input data and their sources are presented below:

***MTBE Initial  
Concentrations***

Simulated plume bounded approximately by WR-242A (downgradient) and MW-15 (upgradient); maximum concentration of 200,000 µg/L around Kinder-Morgan monitoring well MW-26. Data sources: City of Tucson (2012a); City of Tucson (2012b); Arcadis (2012).

The simulation assumes that there is no continuing source of MTBE. This is likely an optimistic assumption, because the soil vapor extraction system remains in operation at the Silvercroft Wash release site (Arcadis, 2012), which suggests that a source is still present in the vadose zone. The assumption of no continuing source yields simulated future concentrations of MTBE and TBA that are lower than they would be if a continuing source was simulated. However, there is no practical way to simulate a source without more information regarding its size, the concentrations of the contaminants within it, and the length of time it is likely to be present.

***TBA Initial  
Concentrations***

Simulated plume bounded approximately by WR-242A (downgradient) and MW-15 (upgradient); maximum concentration of 40,000 µg/L around WR-359A. Data sources: City of Tucson (2012a); City of Tucson (2012b); Arcadis (2012).

The simulation assumes that there is no continuing source of TBA, except for the decay of MTBE. This is a reasonable assumption, because the direct contribution of TBA from a continuing source is likely to be minor compared to the contribution from MTBE decay.

***First-Order Decay  
Rate for MTBE*** 0.0011 per day (McHugh et al., 2012)

***First-Order Decay  
Rate for TBA*** 0.0005 per day (McHugh et al., 2012). This value is lower than values reported in some of the available literature. If a higher value was used, the simulated future TBA concentrations would be lower. However, this value is based on recent field data from several hundred sites, and Clear Creek believes it is the best value available for this model at this time.

***Retardation Factors  
for MTBE and TBA*** Retardation Factor = 1; i.e., MTBE and TBA move at approximately the same velocity as groundwater (ITRC, 2005)

***Dispersion*** Longitudinal Dispersion = 50 feet  
Ratio of longitudinal to transverse dispersivity = 0.25  
Unchanged from previous model (Clear Creek Associates, 2011)

Clear Creek re-ran the model to evaluate the potential impact of the MTBE/TBA plume on the recommended Silverbell Remedial Action Plan alternative (Clear Creek Associates, 2011). The recommended alternative consists of two continuously-operating extraction wells located west of the north landfill cell and three continuously operating injection wells located northwest of the Silverbell golf course (Figure 1). In this alternative, the north extraction well operates at 600 gpm and the south extraction well operates at 400 gpm; each injection well operates at 333.3 gpm.

### Simulation Results

The results of the MTBE/TBA simulation from the revised model are shown on Figures 2 through 5 (attached) for Scenario 1 (the anticipated scenario), which assumes a decay rate of 0.0011 per day for MTBE and a decay rate of 0.0005 per day for TBA. Additional simulations were run for two alternative scenarios. The results for Scenario 2, which assumes an MTBE decay rate of 0.0011 per day and a TBA decay rate of 0.005 per day, are shown on Figure 6. The results for Scenario 3, which assumes a decay rate of 0.01 per day for both MTBE and TBA, are shown on Figure 7. The various scenarios are summarized on Table 1 below.

**TABLE 1. SUMMARY OF MODEL RESULTS FOR VARIOUS SCENARIOS**

| <i>SCENARIO</i>   | <i>FIGURE(S)</i> | <i>DECAY<br/>CONSTANTS<br/>USED IN<br/>MODEL **</i>           | <i>MAXIMUM<br/>SIMULATED MTBE<br/>CONCENTRATION*<br/>(TIME AFTER<br/>SYSTEM STARTUP)</i> | <i>MAXIMUM<br/>SIMULATED TBA<br/>CONCENTRATION*<br/>(TIME AFTER<br/>SYSTEM STARTUP)</i> |
|---|------------------|---|--|---|
| Original Model<br>(Clear Creek, 2011)<br>{No Degradation} | 4                | -   | 1,200 µg/L<br>(8-10 years)   | -   |
| 1. MTBE Decays<br>Faster Than TBA                         | 2, 3, 4, 5       | MTBE 0.0011 day <sup>-1</sup><br>TBA 0.0005 day <sup>-1</sup> | 40 µg/L<br>(7-8 years)   | 340 µg/L<br>(8-9 years)   |
| 2. TBA Decays<br>Faster Than MTBE                         | 6                | MTBE 0.0011 day <sup>-1</sup><br>TBA 0.005 day <sup>-1</sup>  | 40 µg/L<br>(7-8 years)   | 10 µg/L<br>(7-8 years)  |
| 3. MTBE and TBA<br>Decay Quickly and<br>at Equal Rates    | 7                | MTBE 0.01 day <sup>-1</sup><br>TBA 0.01 day <sup>-1</sup>     | 0.000009 µg/L<br>(2-3 years)   | 0.00009 µg/L<br>(2-3 years)   |

\* In combined flow from both extraction wells, assuming continuous operation for 25 years

\*\* The values in Scenario 1 are believed to be the most appropriate to use in the model, based on a review of available literature. The values in Scenarios 2 and 3 were selected to determine a reasonable estimate of potential concentration ranges for MTBE and TBA, based on wide variations in reported decay rates from laboratory and field studies at other locations.

For the anticipated scenario (Scenario 1), the model predicts that MTBE and TBA will arrive at the southern extraction well within 5 years of system startup and at the northern extraction well between 5 and 10 years after system startup (Figures 2 and 3). The results indicate migration of MTBE and TBA away from the source, and thus an increase in the length of the Silvercroft Wash plume, which contrasts with a statement by McHugh et al. (2012) that MTBE plumes typically stabilize at relatively short lengths from the source area within a few years. However, the startup of the extraction wells at the Silverbell Landfill WQARF site is a significant factor in the model, and it is reasonable to expect that operation of the extraction wells would enhance the migration of upgradient contaminants.

The model results for Scenario 1 indicate that the combined water delivered from the extraction wells to the treatment system will reach a maximum MTBE concentration in the range of 30 to 40 µg/L between five and ten years after startup, and then decline to below 10 µg/L in less than 15 years after startup (Figure 2). Maximum simulated MTBE concentrations at the south well are in the range of 60 to 70 µg/L between five and ten years after startup. Maximum MTBE concentrations at the north well are predicted to be about 1 µg/L roughly ten years after startup. As shown on Figure 4, the predicted MTBE concentrations in this simulation are lower than those reported previously by Clear Creek (2011), because the new model incorporates a sequential decay reaction simulating biodegradation of MTBE to TBA, whereas the original model (Clear Creek Associates, 2011) included an assumption that MTBE would not

degrade. The original model (Clear Creek Associates, 2011) predicted a maximum MTBE concentration of approximately 1,200  $\mu\text{g/L}$  for the combined flow from both extraction wells. The revised model provides a more detailed simulation of MTBE fate and transport.

The model results for Scenario 1 indicate that the combined water delivered from the extraction wells to the treatment system will reach a maximum TBA concentration in the range of 300 to 400  $\mu\text{g/L}$  between five and ten years after startup, and then decline to below 100  $\mu\text{g/L}$  in less than 15 years (Figure 3). Maximum simulated TBA concentrations at the south well are in the range of 500 to 600  $\mu\text{g/L}$  between five and ten years after startup. Maximum TBA concentrations at the north well are predicted to be in the range of 10 to 20  $\mu\text{g/L}$  between ten and fifteen years after startup.

#### Limitations

1. A very important limitation of this model is that it was not based on site specific decay rates for MTBE and TBA. The decay values used in the simulation for Scenario 1 were taken from a paper that compiled data for several hundred sites in California (McHugh et al., 2012). However, published values for MTBE and TBA decay rates vary significantly, and are highly dependent on the presence of electron acceptors including oxygen, nitrate, Iron (III) and sulfate in local groundwater. For example, EPA (Wilson and Adair, 2007), citing research by Schirmer et al. (2003) at the Borden field site, reported first order removal rates under aerobic conditions of 0.12 per day for TBA and 0.03 to 0.15 per day for MTBE; they also noted that rates of TBA biodegradation under anaerobic conditions vary by over two orders of magnitude. We chose the values reported by McHugh et al (2012), because they are based on recent field data from several hundred sites.

It is possible, however, that the TBA value in particular is conservative. If TBA decays at a faster rate than what is assumed in the model, then the actual concentrations of TBA will be lower than predicted. If, as some literature suggests, TBA decays faster than MTBE, then TBA would not be expected to accumulate anywhere downgradient from the release site. To illustrate the effect of a faster TBA decay rate, Clear Creek ran a second simulation using a TBA decay rate of 0.005, which is higher by a factor of 10 than the initial scenario, and also higher than the MTBE decay rate (Figure 6). Clear Creek also ran a third simulation using a decay rate of 0.01 per day for both MTBE and TBA, which represents very fast degradation of both contaminants (Figure 7). The model results for Scenario 1 and the two alternative scenarios (Scenarios 2 and 3) are shown on Figures 5 through 7, and summarized on Table 1.

2. The Silverbell model (Clear Creek Associates, 2011; Clear Creek Associates, 2010) was not designed to replicate the Silvercroft Wash plume. Concentrations of MTBE and TBA in groundwater downgradient from the Silvercroft Wash release site vary substantially over small distances and short time intervals. For example, the MTBE results for quarterly samples from Kinder-Morgan monitoring well MW-26 in 2011 varied from 75,000  $\mu\text{g/L}$  to 230,000  $\mu\text{g/L}$ . During the same time period, MTBE results for MW-25, located less than 300 feet to the west, ranged from 40  $\mu\text{g/L}$  to 180  $\mu\text{g/L}$ . The variations appeared to be random, without a consistent trend toward increasing or decreasing values, and the data table compiled by Arcadis (2012) did not provide any indication of laboratory error in the results. The initial concentrations used in the model are a highly simplified interpretation of what is actually a very complex distribution of contaminants.



### Summary and Recommendations

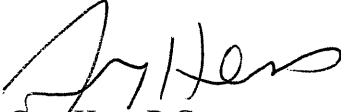
The contaminant fate and transport model described above demonstrates the potential for MTBE and TBA in groundwater impacted by the Kinder-Morgan pipeline rupture to reach extraction wells that the City of Tucson is planning to install to pump and treat groundwater at the Silverbell Landfill WQARF site. The maximum concentrations of these contaminants when they reach the extraction wells is not known at this time. However, based on reasonable assumptions and decay constants of 0.0011 per day for MTBE and 0.0005 per day for TBA, the model predicts maximum concentrations 40 µg/L and 340 µg/L for MTBE and TBA, respectively, in the combined outflow from the extraction wells. MTBE and TBA will reach the extraction wells within 5 years, based on the model results.

Although there is significant uncertainty in the choice of a TBA decay rate to use in the model, and despite the fact that some literature suggests that TBA could decay faster than MTBE and thus not accumulate in groundwater impacted by the MTBE plume, Clear Creek believes that the decay rate of 0.0005 per day for TBA is the most appropriate value available at this time, and we believe that TBA will accumulate and impact the proposed extraction wells. This interpretation is supported by data for monitor well MW-16, where the TBA concentration increased to 23,000 µg/L in October 2011 after consistently being below 12,000 µg/L in previous sampling events. It is also supported by January 2012 data for WR-359A, where the TBA concentration (40,000 µg/L) was nearly as high as the MTBE concentration (43,000 µg/L).

The arrival of MTBE and TBA at the Silverbell WQARF site extraction wells would affect the City's approach to treating and re-injecting groundwater impacted by PCE and other chlorinated hydrocarbons. Accordingly, Clear Creek recommends that the City establish a sentinel well network southeast of the extraction wells to monitor the approach of MTBE and TBA, and to provide a better estimate of the concentrations of both contaminants when they arrive at the treatment system. To the extent possible, existing wells should be used for this purpose. However, additional monitoring wells might be necessary. The wells should be in locations that provide sufficient time for the City to modify the treatment system to ensure that MTBE and TBA are removed before the water is reinjected farther downgradient. A more detailed transport model, based on a more complete set of data for the existing MTBE and TBA plume, may be necessary to establish the optimal configuration of the sentinel well network.

Clear Creek appreciates the opportunity to assist City of Tucson Environmental Services with this project. Please call me at 622-3222 if you have any questions.

Sincerely,  
**CLEAR CREEK ASSOCIATES, PLC**



Greg Hess, R.G.  
Senior Hydrogeologist

*Attachments:*

*Figures 1 through 7  
References*



Expires 6 130 113

Cc: Michael Alter, R.G.

## References

Arcadis, 2012. Fourth Quarter 2011 Groundwater Monitoring Report - Silvercroft Wash Release Site, Tucson, Arizona

City of Tucson, 2012a. XENCO Laboratories analytical reports for samples collected in January 2012.

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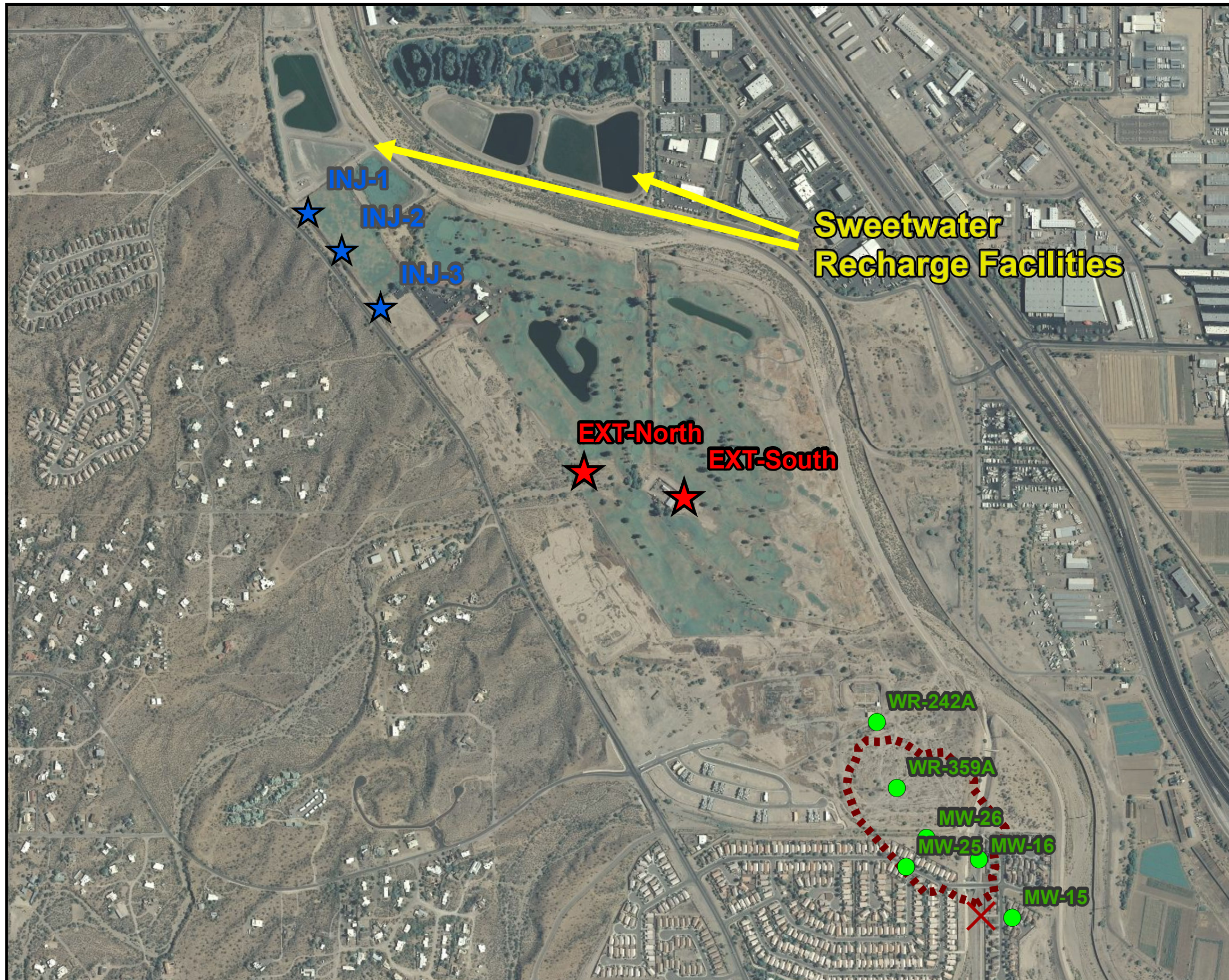
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Interstate Technology and Regulatory Council (ITRC), 2005. Overview of Groundwater Remediation Technologies for MTBE and TBA. Prepared by ITRC MTBE and Other Fuel Oxygenates Team.






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Schirmer, M., B.J. Butler, C.D. Church, J.F. Barker, and N. Nadarajah. Laboratory evidence of MTBE biodegradation in Borden aquifer material. *Journal of Contaminant Hydrology* 60 (2003): 229-249 (2003).

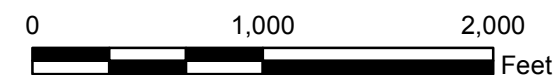
Wilson, J. T. and C. Adair, 2007. Monitored Natural Attenuation of Tertiary Butyl Alcohol (TBA) in Ground Water at Gasoline Spill Sites. EPA/600/R-07/100. Office of Research and Development, National Risk Management Laboratory, Ada, OK.



**Legend**

-  Extraction Well
-  Injection Well
-  Simulated Plume\*
-  Monitor Well
-  Silvercrock Wash Release Site

\* Approximate boundaries of model cells with initial TBA and/or MTBE concentration 20 ug/L or greater



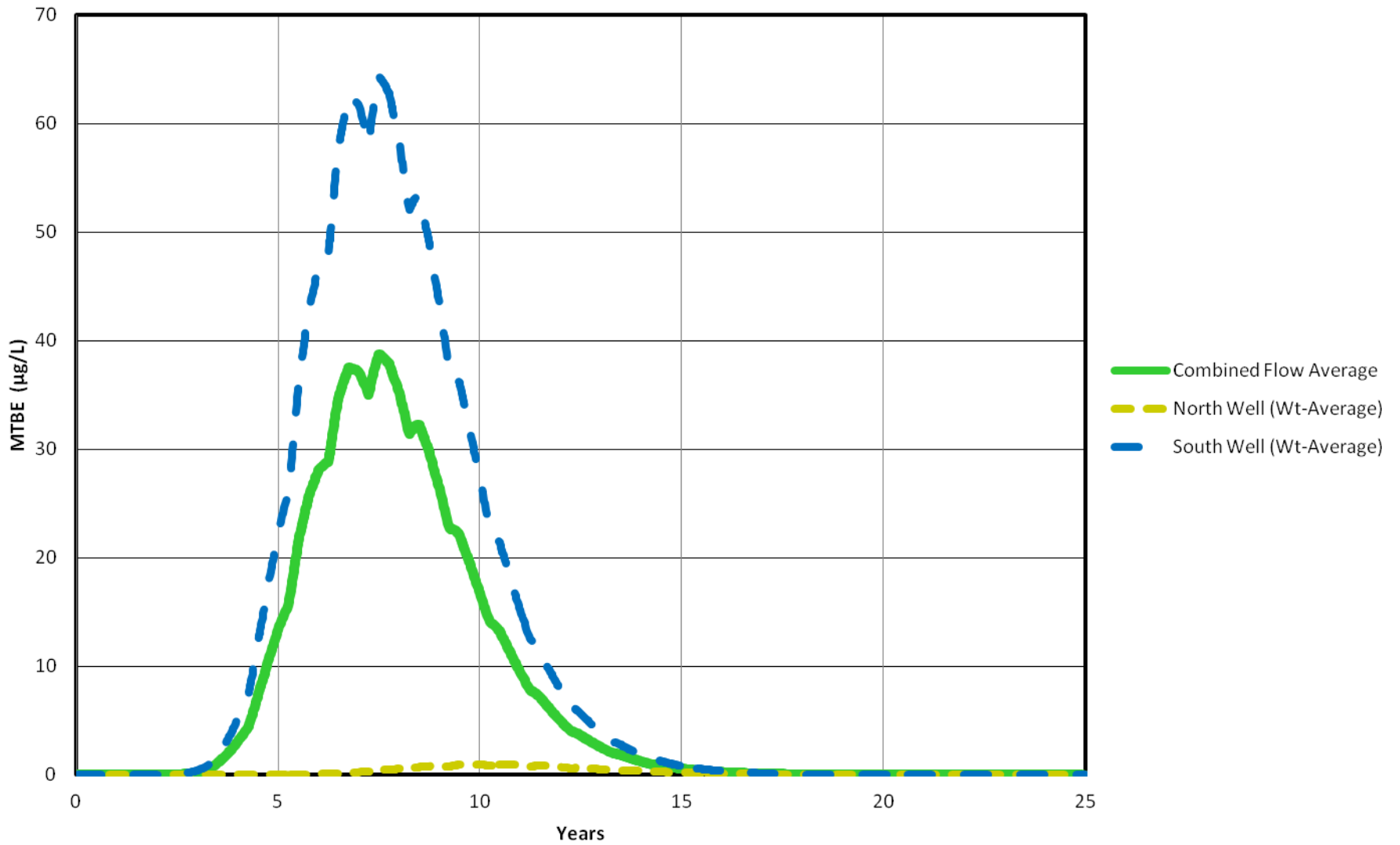
**Figure 1**  
**Proposed Extraction Well and Injection Well Locations and Simulated MTBE/TBA Plume**

Silverbell Landfil  
 Project 077044



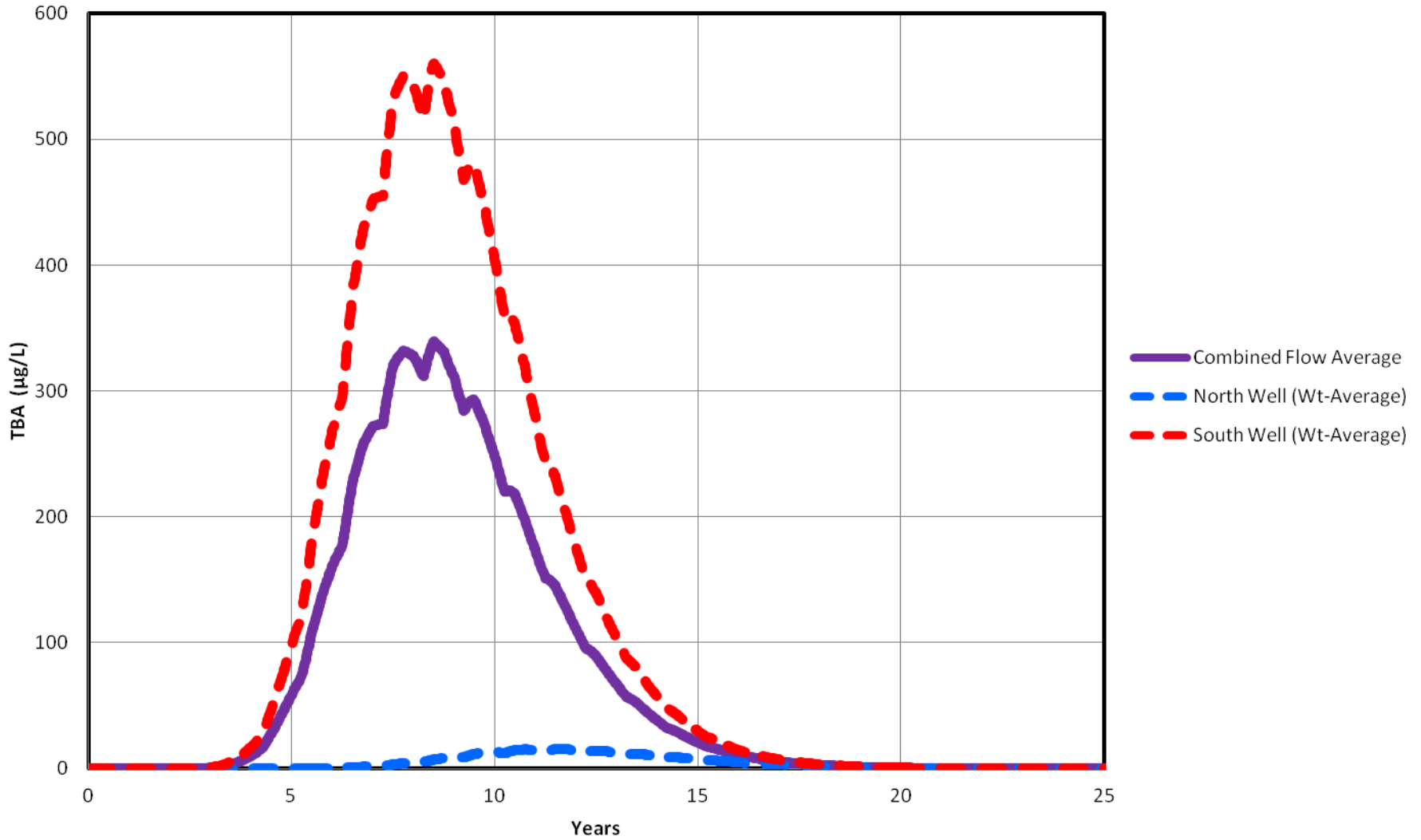
## Figure 2. Predicted MTBE Concentrations RAP Implementation Extraction Wells

Revised Model (Scenario 1): MTBE Decay Rate = 0.0011 per day

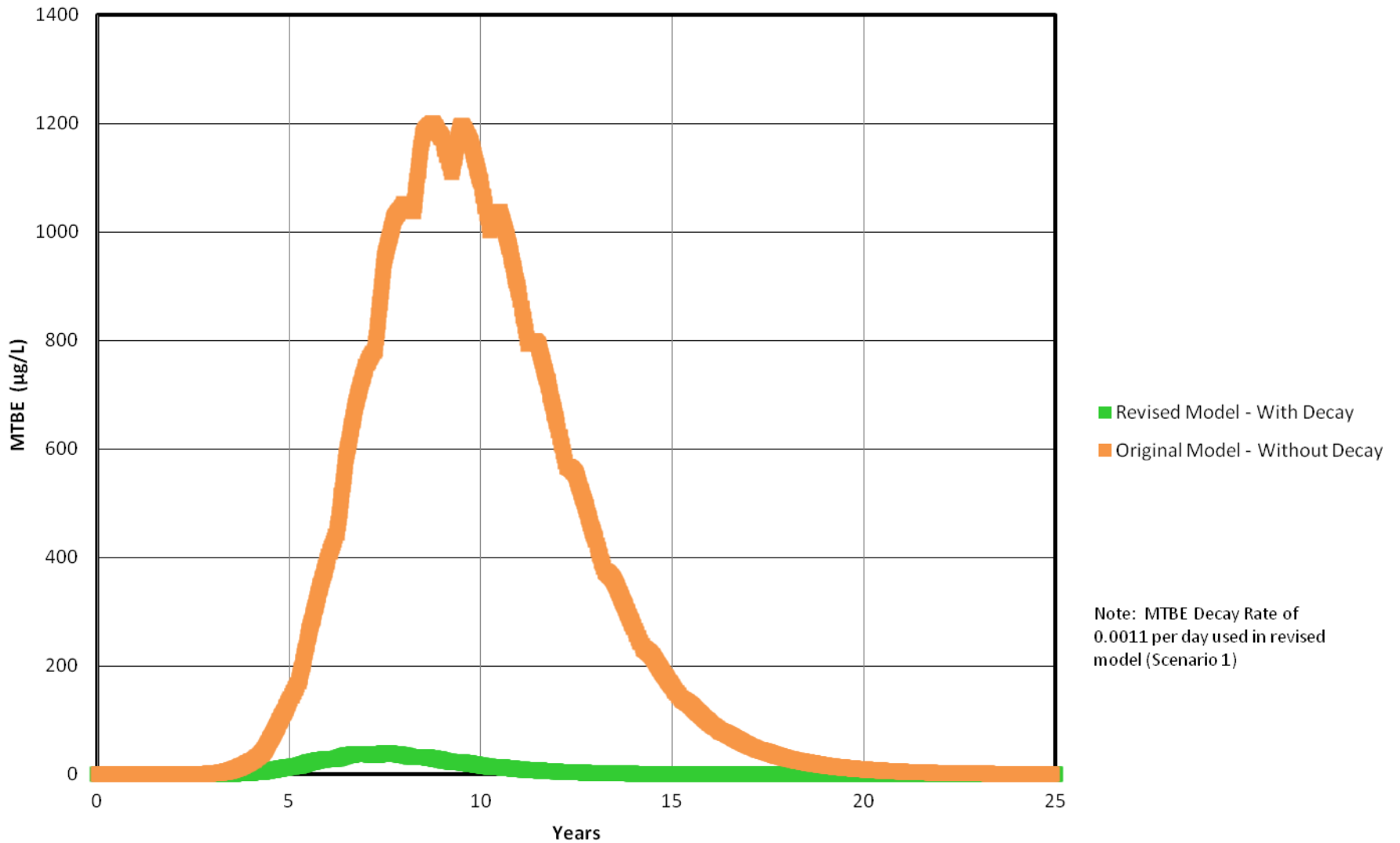


### Figure 3. Predicted TBA Concentrations RAP Implementation Extraction Wells

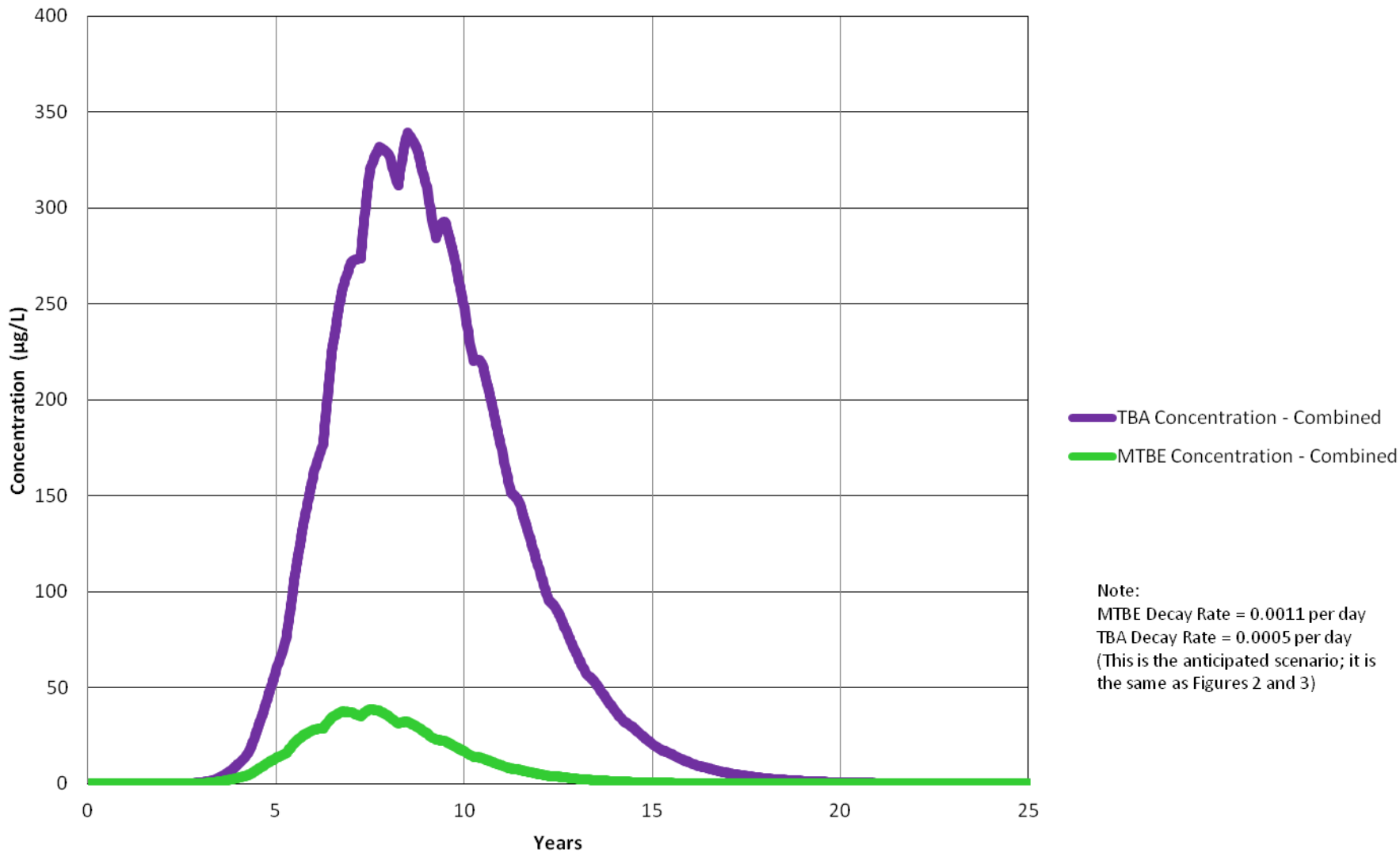
Revised Model (Scenario 1): MTBE Decay Rate = 0.0011 per day; TBA Decay Rate = 0.0005 per day



**Figure 4. Predicted MTBE Concentrations  
Combined Flow From Both Extraction Wells  
With and Without Simulation of Decay**

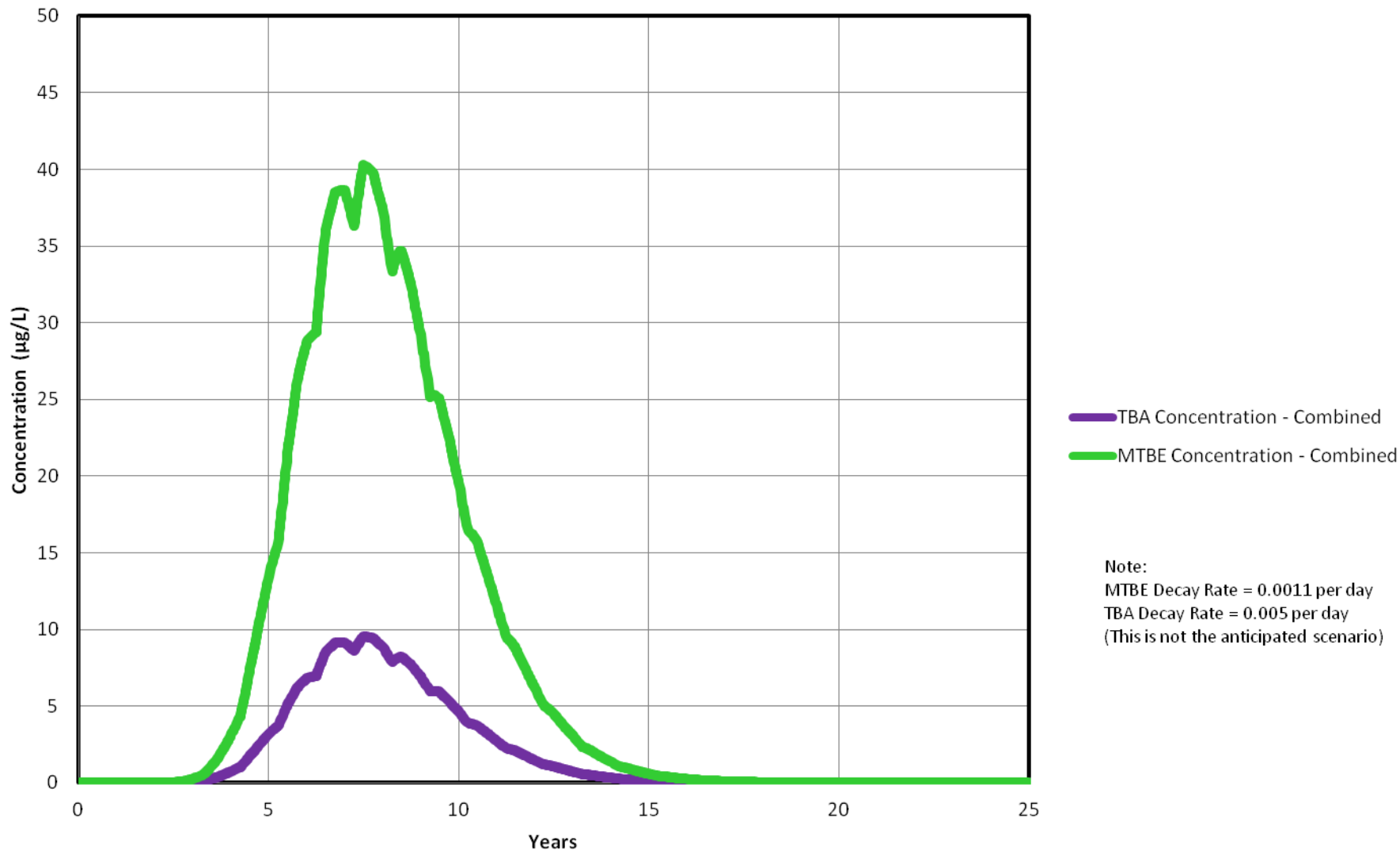


**Figure 5. Predicted MTBE and TBA Concentrations in Revised Model  
Combined Flow From Both Extraction Wells  
Scenario 1 - MTBE Decays Faster Than TBA**

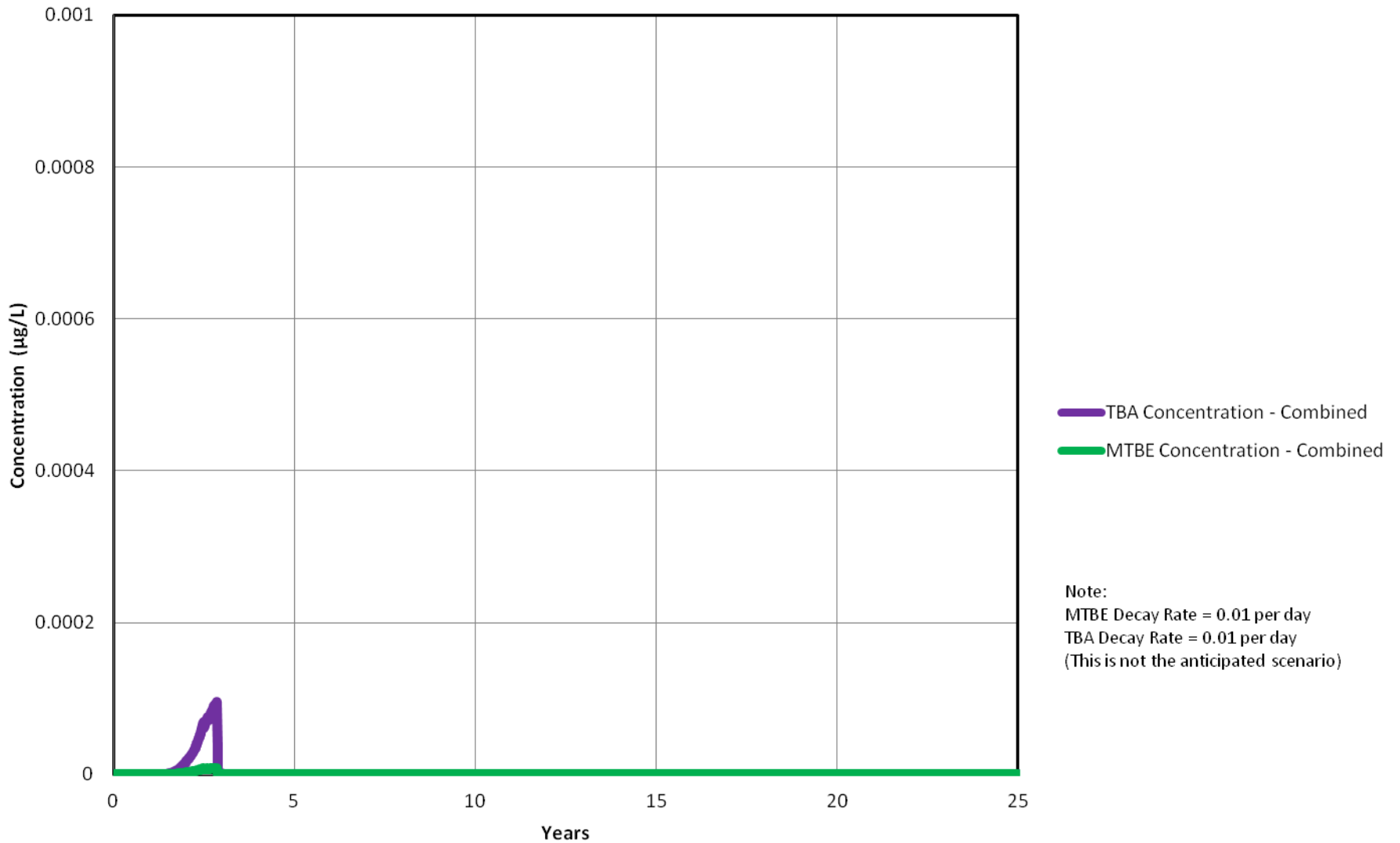




**Figure 6. Predicted MTBE and TBA Concentrations in Revised Model  
Combined Flow From Both Extraction Wells  
Scenario 2 - TBA Decays Faster Than MTBE**



**Figure 7. Predicted MTBE and TBA Concentrations in Revised Model  
Combined Flow From Both Extraction Wells  
Scenario 3 - MTBE and TBA Decay Quickly, At Equal Rates**





The Water Division of ARCADIS

Malcolm Pirnie | ARCADIS  
One South Church Avenue, Suite 1120  
Tucson, AZ 85701  
T: 520.629.9982 F: 520.620.6476  
[www.pirnie.com](http://www.pirnie.com)

January 27, 2011

Ms. Molly Collins  
Environmental Manager  
City of Tucson, Environmental Services  
4004 S. Park Avenue, Bldg 1 and Bldg 2  
Tucson, AZ 85726-7210

**RE: SILVERBELL GROUNDWATER REMEDIATION SYSTEM COST OPINION UPDATE**

Dear Ms. Collins:

Malcolm Pirnie, the Water Division of ARCADIS, is pleased to submit this letter report updating the cost opinion for the groundwater remediation system at the Silverbell Landfill Water Quality Revolving Fund (WQARF) Site originally prepared by Malcolm Pirnie, Inc. in November 2009 as a subcontractor to Clear Creek Associates and presented in the *Silverbell Landfill WQARF Site - Remedial Action Plan Implementation Evaluation of Remedial Alternatives* (Clear Creek Associates 2010). The City of Tucson - Environmental Services (COTES) is actively engaged in implementing the recommendations presented in the Clear Creek Associates (2010) remedial action plan implementation report. The update to the engineer's conceptual cost opinion presented in the remedial action implementation plan evaluation is based on costs developed in 2009 and includes the baseline assumption that COTES staff would operate, monitor, and maintain the remediation systems. The purpose of this project is to update the conceptual cost opinion to December 2010 prices, as well as update operations costs assuming a non-city contractor will be responsible for operations. The Cost Opinion Update has been prepared in conjunction with the On-Call Environmental Design and Construction Services and Operations Support contract (Contract No. 062063-04, Amendment 4) between the City of Tucson and Malcolm Pirnie.

**Project Approach**

Malcolm Pirnie updated unit costs for materials to 2010 pricing levels as presented in the 2010 RS Means Construction Cost Data and contacted vendors to update equipment costs. Review of the 2010 RS Means Electrical Cost Data indicated that costs for electrical equipment and materials decreased by approximately 10 to 20 percent compared to general cost data presented in the 2009 RS Means Electrical Cost Data. It is assumed the decrease in electrical equipment cost data from 2009 to 2010 is largely related to economic factors in 2009 and pricing of material costs at that time. Cost for copper rose to over four dollars per pound (\$4.00/lb) in late 2010. Copper prices are projected to continue rising during 2011. Copper prices were most recently over \$4.00/lb during the summer of 2008. Copper prices plummeted in late 2008 from more than \$4.00/lb to less than \$1.60/lb (source: <http://Investinmetal.com>). The RS Means 2009 Electrical Cost Data was based on the high material costs for electrical equipment in mid-2008, while the greatly reduced material cost data for electrical equipment presented in the RS Means 2010 Electrical Cost Data was based on the lower copper prices prevalent during 2009 and 2010. Based on current trends for 2011 and beyond, material costs for electrical equipment and electrical equipment costs are increasing and are expected to approach 2009 costs. Based on the current economic environment and engineering judgment, the conceptual cost opinion for electrical and instrumentation are based on 2009 RS Means Cost Data.

Regulatory permitting and monitoring requirements were not available for the evaluation report (Clear Creek Associates, 2010) and regulatory compliance costs, therefore, were not included in the conceptual cost



opinion. Since January 2010, COTES has been in discussions with the Arizona Department of Water Resources (ADWR) and the Arizona Department of Environmental Quality (ADEQ) to determine permitting requirements for operating the groundwater remediation system as described in the evaluation report. ADWR will require a Poor-quality Groundwater-withdrawal Permit. The permit requires the operator to monitor groundwater withdrawals and prepare two semi-annual monitoring reports and one annual withdrawal report. Initial design, construction, and startup of remediation systems would require regulatory oversight costs, which are conceptually addressed in this updated cost opinion strictly based on assumptions presented in this memorandum. It is assumed that the regulatory agencies will require a facility startup plan, which will include monitoring of treatment plant influent and effluent. It is assumed that daily monitoring will be required the first week of operation, weekly monitoring will be required for the first full month of operation, and monthly sampling for the next six months. Any additional regulatory costs will be dependent on agency requirements for system operations, which will be developed as part of the design and permitting process.

All operation and maintenance (O&M) costs were updated assuming third-party pricing levels for operation, maintenance, and reporting and added to the updated cost opinion on a conceptual level to address potential costs. It was assumed that operations of the system will include routine startup and shutdown of the system, equipment and well maintenance, chemical delivery and management, quarterly sampling of water treatment system (influent and effluent sampling) and air treatment (exhaust), and operations reporting will be performed as part of this contract.

### **Capital Costs**

The updated conceptual capital cost opinion was developed based on the conceptual design for the extraction wells, treatment facility, and injection wells presented in the *Silverbell Landfill WQARF Site - Remedial Action Plan Implementation Evaluation of Remedial Alternatives* (Clear Creek Associates 2010). The conceptual design drawings from the 2010 evaluation report are attached to this technical memorandum for reference. The updated conceptual capital cost estimates presented herein are based on available existing studies, recent projects with similar components, manufacturer's budget estimates, standard construction cost estimating manuals, and engineering judgment. Process equipment costs include an allowance of 5 percent for both piping and site work. All capital costs include a 20 percent factor for engineering and administrative costs, a 30 percent factor for contingencies, and 15 percent for contractor overhead and profit. The 30 percent contingency is required to account for the level of detail normally associated with conceptual-level design.

Cost opinions are expressed in December 2010 dollars (20 Cities Average Engineering News Record Construction Cost Index = 8952). The level of accuracy for the cost estimates corresponds to the Class 4 estimate as defined by the Association for the Advancement of Cost Engineering (AACE) International. This level of engineering cost estimating is approximate and generally made without detailed engineering data and site layouts, but is appropriate for preliminary budget-level estimating. The accuracy range of a Class 4 estimate is minus 30 percent to plus 50 percent. All of the cost assumptions that were made in the development of the original equipment list and conceptual cost opinion in the *Silverbell Landfill WQARF Site - Remedial Action Plan Implementation Evaluation of Remedial Alternatives* (Clear Creek Associates 2010).

The equipment list and the conceptual-level capital cost opinion for the treatment system are provided in Table 1. The updated cost opinion is based on vendor quote updates for major equipment for the treatment processes, cost scaling from May 2009 (ENR CCI = 8547) to December 2010 (ENR CCI = 8952) for extraction well and injection well installation, and RS Means Cost Data evaluations for general construction and electrical elements. As previously stated, general construction components are based on 2010 RS Means Building Construction Cost Data and electrical components are based on 2009 RS Means Electrical Cost Data.



The material costs for electrical components are discussed in detail in the *Project Approach* on the first page of this letter report. The construction cost associated with electrical requirements for the remediation system conceptual design at the Silverbell Landfill WQARF Site account for over 50 percent of the capital construction cost of the entire system. In the conceptual design (Clear Creek, 2010), a new electrical service was assumed for the treatment site location at the south cell of the landfill adjacent to the former police small arms range. Individual services at each well site were determined to be infeasible due to the locations of these well sites within the Silverbell Golf Course. The COTES had discussions with Tucson Electric Power (TEP) and determined that power drops to individual extraction well sites within the golf course would be cost prohibitive. The wiring and conduits for power delivery and well controls are assumed to run from the treatment site to the individual well locations. The extensive underground wiring and conduit runs are detailed in Table 2 and are largely responsible for the relatively high electrical cost. Costs for development, production, and implementation of the start-up plan are included in the capital costs, for these are one-time costs associated with capital system start-up rather than routine operations.

### O & M Conceptual Cost Opinion

The conceptual O&M cost opinion has been updated to identify potential items that will affect operations and maintenance of the proposed groundwater remediation system at the Silverbell Landfill. The O&M cost opinion is presented in Table 3 in three general categories:

- 1) Remediation system start-up, shut-down, and operations
- 2) Remediation system maintenance
- 3) Remediation system monitoring and reporting

The basis of the cost opinion for each of these categories is described below.

- 1) *Conceptual Cost Opinion for Operations* - The cost opinion for the operations of the Silverbell Landfill groundwater remediation system is based on the following assumptions:
  - Operator hours based on one-third full-time operator time (assuming 2,080 hours per year)
  - Project manager time at 8 hours per month and invoicing and administrative time of 12 hours per month.
  - Engineering time at 5 hours per month for responding to miscellaneous project specific needs.
  - Cost rates based on engineer's judgment.
  - Power usage based on pump, blower, and duct heater demands at \$0.10 per kilowatt-hour.
  - Chemical usage based on vendor estimate of approximately 36 pounds (lbs) sequestering agent per day at 800 gallons per minute (gpm) flow rate.
  - Granular Activated Carbon (GAC) change-outs of 5,000 lbs capacity every 9 months. The nine-month carbon life estimate is based on early operations of the Tucson International Airport Groundwater Remediation Project (TARP) from 1994 through 2005. More recent GAC change-outs have been on an approximate annual basis.
- 2) *Conceptual Cost Opinion for Maintenance* - The conceptual design in the remedial action plan implementation evaluation (Clear Creek Associates 2010) does not include estimates of maintenance schedules for equipment. The conceptual cost opinion presented herein is only for the purpose of identifying typical maintenance issues that may arise in operations of air-stripping treatment systems, groundwater extraction wells, and groundwater injection wells. The assumptions used to develop maintenance costs are as follows:
  - Field technician time for equipment lubrication, blower maintenance, and field calibration of instruments as well as general site maintenance activities.
  - Instrument technician time based on 16 hours per month, operations of the TARP demonstrate that calibration and maintenance of instruments are generally the most labor-intensive portion of the maintenance program for the water treatment plant.



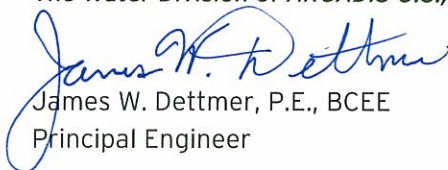
- Injection well design is based on minimizing requirements for injection well maintenance; however, back-flushing events should be planned for. Back-flushing is assumed to occur every 3 years at a cost of \$20,000 per well based on engineering judgment from costs associated with Aquifer Storage and Recovery (ASR) wells.
  - Extraction well maintenance including pulling well pumps and piping, swabbing casing, and purging would be performed on a 5-year cycle. This interval is consistent with the current maintenance cycle for the TARP South Well Field (SWF) wells, which have a similar submersible pump design. Well maintenance events are assumed to cost approximately \$20,000 per event.
  - Extraction well pump replacement program assumes replacement of submersible well pumps once every 7 years. Replacement costs are based on initial well installation costs.
  - Maintenance on blowers (lubrication and belts) and maintenance of flow control and check valves.
- 3) *Conceptual Cost Opinion for Monitoring and Reporting* - The monitoring and reporting cost opinion is based on quarterly sampling of influent and effluent water at the shallow-tray air stripping unit and air samples of the influent, effluent, and carbon bed of the GAC contactor. The updated O&M conceptual cost opinion is based on the quarterly monitoring of water and vapor-phase treatment systems. The system start-up and shake-down monitoring is assumed to be part of the capital construction cost presented in Table 1. Water samples for both programs are assumed to be analyzed for volatile organic compounds (VOCs) by EPA Method 8260 and air samples by EPA Method TO-15. Reporting is assumed to include data reduction and validation and quarterly monitoring reports to the City of Tucson and ADEQ to determine whether system operation is achieving the remedial action objectives. Two semi-annual monitoring reports are assumed to be prepared for distribution to ADWR and ADEQ and one annual withdrawal report to ADWR based on requirements of the Poor-quality Groundwater-withdrawal Permit.

## Summary

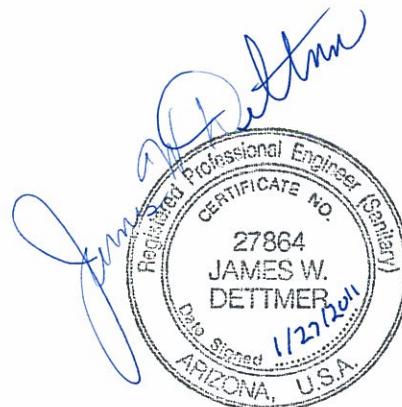
Table 4 provides a summary of the updated cost opinion for the implementation of the Silverbell Landfill WQARF site Remediation Action Plan. The total capital cost is estimated at approximately \$7.3 million and the annual operation costs at approximately \$692,000 per year. The annualized capital cost estimate and the present worth estimate of combined capital and O&M costs are based on a 20-year term at an annualized 6 percent interest rate. We appreciate the opportunity to work with COTES updating this conceptual cost opinion.

Very truly yours,

MALCOLM PIRNIE  
*The Water Division of ARCADIS U.S., Inc.*

  
James W. Dettmer, P.E., BCEE  
Principal Engineer

- c. Glenn Hoeger, ARCADIS-US/Malcolm Pirnie  
George Maseeh, ARCADIS-US/Malcolm Pirnie
- Attachments  
00949059.0000



Expires: 3/31/2012

## **TABLES**

**Table 1  
Engineer's Conceptual Opinion of Probable Capital Costs  
Pump and Treat Only / Year Round**

|  | References                      | Quantity | Unit | Unit Cost  | Materials |                            | Labor (Note 1) |           | Item Subtotal<br>(December 2010) <sup>2</sup> |
|--|---------------------------------|----------|------|------------|-----------|----------------------------|----------------|-----------|---|
|  |                                 |          |      |            | ENR CCI   | December 2010 <sup>2</sup> | 25%            |           |   |
| <b>CONSTRUCTION COSTS</b>  |                                 |          |      |            |           |                            |                |           |   |
| <b>Wells</b>   |                                 |          |      |            |           |                            |                |           |   |
| Extraction Wells (includes 4 extraction wells)                     | Clear Creek / Layne             | 1        | LS   | \$ 652,000 | 8574      | \$                         | 680,745        | Incl.     | \$ 680,800                                    |
| Injection Wells (includes 4 injection wells)                       | Clear Creek / Layne             | 1        | LS   | \$ 780,800 | 8574      | \$                         | 815,223        | Incl.     | \$ 815,300                                    |
| <b>Subtotal Well Construction Cost:</b>                            |                                 |          |      |            |           |                            |                |           | <b>\$ 1,496,100</b>                           |
| <b>Well Pumps</b>  |                                 |          |      |            |           |                            |                |           |   |
| 6-in Extraction Well Pump w/VFD                                    | Grand Canyon Pump & Supply      | 4        | EA   | \$ 6,222   | 8952      | \$                         | 24,888         | \$ 6,222  | \$ 31,200                                     |
| 1" Sounding Tube, PVC  | Ryan Herco                      | 1940     | LF   | \$ 0.72    | 8574      | \$                         | 1,458          | \$ 365    | \$ 1,900                                      |
| 1" Transducer Tube, PVC  | Ryan Herco                      | 1940     | LF   | \$ 0.72    | 8574      | \$                         | 1,458          | \$ 365    | \$ 1,900                                      |
| Transducers  | Malcolm Pirnie                  | 8        | EA   | \$ 2,500   | 8574      | \$                         | 20,882         | \$ 5,220  | \$ 26,200                                     |
| 4" Galvanized Steel Extraction Well Piping                         | RS Means 2010 22 11 13.44 1400  | 1,080    | LF   | \$ 73      | 8952      | \$                         | 78,840         | Incl.     | \$ 78,900                                     |
| 4" Galvanized Steel Injection Well Piping                          | RS Means 2010 22 11 13.44 1400  | 1,240    | LF   | \$ 73      | 8952      | \$                         | 90,520         | Incl.     | \$ 90,600                                     |
| Inflatable Packer  | Baski                           | 4        | EA   | \$ 17,000  | 8574      | \$                         | 70,998         | Incl.     | \$ 71,000                                     |
| 8" Flow Control Valve (motor-operated)                             | Dezurik                         | 4        | EA   | \$ 7,530   | 8574      | \$                         | 31,448         | \$ 7,862  | \$ 39,400                                     |
| <b>Extraction Well Heads</b>                                       |                                 |          |      |            |           |                            |                |           |   |
| Pre-fabricated Utility Box (5'x10'x6')                             | RS Means 2010 33 05 16.13 0050  | 4        | EA   | \$ 3,675   | 8952      | \$                         | 14,700         | Incl.     | \$ 14,700                                     |
| Aluminum checkered Man-way Plate Cover (4'x6'; 24 SF)              | RS Means 2010 05 54 13.20 0300  | 4        | EA   | \$ 641     | 8952      | \$                         | 2,564          | Incl.     | \$ 2,600                                      |
| Excavation (7'x12'x6')   | RS Means 2010 31 23 16.16 6060  | 2,016    | EA   | \$ 10      | 8952      | \$                         | 19,555         | Incl.     | \$ 19,600                                     |
| Compacted Fill, 12"  | RS Means 2010 31 23 23 2000     | 336      | CY   | \$ 3       | 8952      | \$                         | 884            | Incl.     | \$ 900  |
| Combination Air/Vacuum Release Valve Assembly with Tee             | Malcolm Pirnie                  | 4        | EA   | \$ 1,050   | 8185      | \$                         | 4,594          | \$ 1,148  | \$ 5,800                                      |
| 4" Check Valve   | RS Means 2010 23 05 23.80.1460  | 4        | EA   | \$ 1,375   | 8952      | \$                         | 5,500          | Incl.     | \$ 5,500                                      |
| 4" PVC Ball Valve  | RS Means 2009 22 05 23.60 5910  | 4        | EA   | \$ 425     | 8574      | \$                         | 1,775          | \$ 444    | \$ 2,300                                      |
| 4" Flow Meter  | Micrometer                      | 4        | EA   | \$ 1,400   | 8185      | \$                         | 6,125          | \$ 1,531  | \$ 7,700                                      |
| <b>Site Work</b>   |                                 |          |      |            |           |                            |                |           |   |
| Gravel Driveway (6" thick)   | RS Means 2010 32 11 23.23 0100  | 134      | CY   | \$ 7.86    | 8574      | \$                         | 1,098          | Incl.     | \$ 1,100                                      |
| Chain Link Fence, 3-strand barbed wire (6 ft)                      | SAVSARP - cost opinion          | 456      | LF   | \$ 17      | 7942      | \$                         | 8,692          | Incl.     | \$ 8,700                                      |
| 10-in Ductile Iron Pipe - from extraction wells to treatment plant | ACIPCO                          | 3,683    | LF   | \$ 21      | 8952      | \$                         | 77,527         | \$ 19,382 | \$ 97,000                                     |
| 8-in Ductile Iron Pipe - from treatment system to injection wells  | ACIPCO                          | 4,645    | LF   | \$ 16      | 8952      | \$                         | 75,714         | \$ 18,928 | \$ 94,700                                     |
| Trench Excavation (for 10-in Ductile Iron Pipe)                    | RS Means 2010, 31 23 16.13 0090 | 1,184    | CY   | \$ 4.74    | 8952      | \$                         | 5,612          | Incl.     | \$ 5,700                                      |
| Trench Excavation (for 8-in Ductile Iron Pipe)                     | RS Means 2010, 31 23 16.13 0091 | 1,330    | CY   | \$ 4.74    | 8952      | \$                         | 6,303          | Incl.     | \$ 6,400                                      |
| Backfill (for 10-in Ductile Iron Pipe)                             | RS Means 2010, 31 23 23.13 1900 | 1,110    | CY   | \$ 4.63    | 8952      | \$                         | 5,138          | Incl.     | \$ 5,200                                      |
| Backfill (for 8-in Ductile Iron Pipe)                              | RS Means 2010, 31 23 23.13 1900 | 1,236    | CY   | \$ 4.63    | 8952      | \$                         | 5,723          | Incl.     | \$ 5,800                                      |
| <b>Electrical and Instrumentation &amp; Controls Site Work</b>     |                                 |          |      |            |           |                            |                |           |   |
| Electrical utility service to plant                                | Malcolm Pirnie/2009 RS Means    | 1        | LS   | \$100,000  | 8952      | \$                         | 100,000        | Incl.     | \$ 100,000                                    |
| Service Entrance Switchboard (480V, 1200A, NEMA 3R)                | Malcolm Pirnie/2009 RS Means    | 1        | EA   | \$50,000   | 8952      | \$                         | 50,000         | Incl.     | \$ 50,000                                     |
| Motor Control Center (480V, 1200A, NEMA 12)                        | Malcolm Pirnie/2009 RS Means    | 1        | EA   | \$100,000  | 8952      | \$                         | 100,000        | Incl.     | \$ 100,000                                    |
| Variable Frequency Drives (20HP for Extraction Wells)              | Malcolm Pirnie/2009 RS Means    | 4        | EA   | \$20,000   | 8952      | \$                         | 80,000         | Incl.     | \$ 80,000                                     |
| Variable Frequency Drives (50HP for Injection Wells)               | Malcolm Pirnie/2009 RS Means    | 2        | EA   | \$40,000   | 8952      | \$                         | 80,000         | Incl.     | \$ 80,000                                     |
| Miscellaneous Loads (lighting, grounding, receptacles)             | Malcolm Pirnie/2009 RS Means    | 1        | LS   | \$50,000   | 8952      | \$                         | 50,000         | Incl.     | \$ 50,000                                     |
| Flow Control Valve Disconnect Switches                             | Malcolm Pirnie/2009 RS Means    | 4        | EA   | \$1,000    | 8952      | \$                         | 4,000          | Incl.     | \$ 4,000                                      |
| Treatment Plant Conduit and Wire                                   | Malcolm Pirnie/2009 RS Means    | 1        | LS   | \$100,000  | 8952      | \$                         | 100,000        | Incl.     | \$ 100,000                                    |
| Site Conduit and Wire  | Table 2                         | 1        | LS   | \$669,535  | 8952      | \$                         | 669,535        | Incl.     | \$ 669,600                                    |
| Injection Concrete Hand Holes                                      | Malcolm Pirnie/2009 RS Means    | 10       | EA   | \$2,500    | 8952      | \$                         | 25,000         | Incl.     | \$ 25,000                                     |
| Extraction Concrete Hand Holes                                     | Malcolm Pirnie/2009 RS Means    | 10       | EA   | \$2,500    | 8952      | \$                         | 25,000         | Incl.     | \$ 25,000                                     |



**Table 1  
Engineer's Conceptual Opinion of Probable Capital Costs  
Pump and Treat Only / Year Round**

|  | References  | Quantity | Unit | Unit Cost   | Materials |        | Labor (Note 1) |           | Item Subtotal<br>(December 2010) <sup>2</sup> |
|--|---|----------|------|-------------|-----------|--------|----------------|-----------|---|
|  |   |          |      |             | ENR CCI   | Amount | 25%            |           |   |
| <b>Instrumentation</b>   |   |          |      |             |           |        |                |           |   |
| Ultrasonic Level Transmitter   | Malcolm Pirnie/2009 RS Means  | 3        | EA   | \$1,000     | 8952      | \$     | 3,000          | Incl.     | \$ 3,000                                      |
| Level Switch - Float   | Malcolm Pirnie/2009 RS Means  | 3        | EA   | \$500       | 8952      | \$     | 1,500          | Incl.     | \$ 1,500                                      |
| Propeller Flowmeter  | Malcolm Pirnie/2009 RS Means  | 9        | EA   | \$2,000     | 8952      | \$     | 18,000         | Incl.     | \$ 18,000                                     |
| Magnetic Flowmeter   | Malcolm Pirnie/2009 RS Means  | 1        | EA   | \$5,000     | 8952      | \$     | 5,000          | Incl.     | \$ 5,000                                      |
| Differential Pressure Transmitter  | Malcolm Pirnie/2009 RS Means  | 1        | EA   | \$500       | 8952      | \$     | 500            | Incl.     | \$ 500  |
| Pressure Indicator   | Malcolm Pirnie/2009 RS Means  | 2        | EA   | \$500       | 8952      | \$     | 1,000          | Incl.     | \$ 1,000                                      |
| Pressure Switch  | Malcolm Pirnie/2009 RS Means  | 2        | EA   | \$500       | 8952      | \$     | 1,000          | Incl.     | \$ 1,000                                      |
| Diaphragm Seal   | Malcolm Pirnie/2009 RS Means  | 2        | EA   | \$500       | 8952      | \$     | 1,000          | Incl.     | \$ 1,000                                      |
| Relative Humidity Analyzer   | Malcolm Pirnie/2009 RS Means  | 1        | EA   | \$5,000     | 8952      | \$     | 5,000          | Incl.     | \$ 5,000                                      |
| Local Control Panel LCP-SB   | Malcolm Pirnie/2009 RS Means  | 1        | EA   | \$75,000    | 8952      | \$     | 75,000         | Incl.     | \$ 75,000                                     |
| Local Control Panel LCP-CHEM   | Malcolm Pirnie/2009 RS Means  | 1        | EA   | \$25,000    | 8952      | \$     | 25,000         | Incl.     | \$ 25,000                                     |
| <b>Concrete (Bldg Foundation &amp; Structures)</b>                         |   |          |      |             |           |        |                |           |   |
| Excavation   | RS Means 2010 31 23 16.16 6070  | 119      | CY   | \$ 13       | 8952      | \$     | 1,550          | Incl.     | \$ 1,600                                      |
| Compacted Fill, 6"   | RS Means 2010 31 23 23 2000   | 60       | CY   | \$ 2        | 8952      | \$     | 127            | Incl.     | \$ 200  |
| Concrete Slab on Grade, 12"  | RS Means 2010 03 30 53.40 4700  | 119      | CY   | \$ 153      | 8952      | \$     | 18,226         | Incl.     | \$ 18,300                                     |
| Equipment Pads, (i.e. air stripper and chemical totes), 6" thick           | RS Means 2010 03 30 53.40 5210  | 392      | SF   | \$ 11       | 8952      | \$     | 4,134          | Incl.     | \$ 4,200                                      |
| <b>Building</b>  |   |          |      |             |           |        |                |           |   |
| Canopy   | RS Means 2010 10 73 16.20.7750  | 1750     | SF   | \$ 31       | 8952      | \$     | 54,390         | Incl.     | \$ 54,400                                     |
| Secondary Containment Curb for Totes (Concrete)                            | RS Means 2010 32 16 13.13 0400  | 60       | LF   | \$ 13       | 8952      | \$     | 804            | Incl.     | \$ 900  |
| Electrical Building  | Tucson Water - control building cost  | 1        | LS   | \$ 20,000   | 7942      | \$     | 22,543         | \$ 5,636  | \$ 28,200                                     |
| Air Conditioner  | RS Means 2010 23 81 13.10 0260  | 1        | EA   | \$ 1,164    | 8952      | \$     | 1,164          | Incl.     | \$ 1,200                                      |
| <b>PROCESS EQUIPMENT</b>   |   |          |      |             |           |        |                |           |   |
| <b>Anti-scale treatment</b>  |   |          |      |             |           |        |                |           |   |
| Chemical pumps for sequestering agent injection                            | Pollard Water   | 2        | EA   | \$ 365      | 8528      | \$     | 766            | \$ 192    | \$ 1,000                                      |
| <b>Aeration Equipment</b>  |   |          |      |             |           |        |                |           |   |
| Shallow Tray Aerator (incl. air stripper, blower, control panel, delivery) | BISCO Environmental, Inc. - NEEP Systems quote - 2 required for ND scenario | 2        | EA   | \$ 83,000   | 8952      | \$     | 166,000        | \$ 41,500 | \$ 207,500                                    |
| Sound Enclosure for Air Stripper Blowers                                   | BISCO Environmental, Inc. - NEEP Systems                                    | 2        | EA   | \$ 9,000    | 8952      | \$     | 18,000         | \$ 4,500  | \$ 22,500                                     |
| Air Filter for Blower Inlet  | BISCO Environmental, Inc. - NEEP Systems                                    | 2        | EA   | \$ 2,000    | 8952      | \$     | 4,000          | \$ 1,000  | \$ 5,000                                      |
| Vapor Phase Carbon Contactor   | Siemens RB5 quote - max capacity 5,000                                      | 1        | EA   | \$ 31,650   | 8952      | \$     | 31,650         | \$ 7,913  | \$ 39,600                                     |
| Duct (36"x36")   | Perry Fiberglass Products   | 1        | LS   | \$ 11,830   | 8952      | \$     | 11,830         | \$ 2,958  | \$ 14,800                                     |
| Electric Duct Heater   | Brasch  | 1        | EA   | \$ 6,000    | 8528      | \$     | 6,298          | \$ 1,575  | \$ 7,900                                      |
| Duct Insulation  | RS Means 2010 23 07 13.10 0100  | 1        | LS   | \$ 1,783    | 8952      | \$     | 1,783          | Incl.     | \$ 1,800                                      |
| Process Piping and Valves  | Malcolm Pirnie (10% of equipment costs)                                     | 1        | LS   | \$ 22,565   | 8952      | \$     | 22,565         | \$ 5,641  | \$ 28,300                                     |
| Transfer pumps   | Grand Cayon Pumps April 2009  | 2        | EA   | \$ 12,413   | 8574      | \$     | 25,919         | \$ 6,480  | \$ 32,400                                     |
| <b>Start-up Plan Development</b>   |   |          |      |             |           |        |                |           |   |
| Engineer   | Malcolm Pirnie  | 60       | HR   | \$ 120      | 8952      | \$     | 7,200          | \$        | \$ 7,200                                      |
| Senior Engineer  | Malcolm Pirnie  | 4        | HR   | \$ 220      | 8952      | \$     | 880            | \$        | \$ 900  |
| Project Manager  | Malcolm Pirnie  | 16       | HR   | \$ 180      | 8952      | \$     | 2,880          | \$        | \$ 2,900                                      |
| Administrative   | Malcolm Pirnie  | 16       | HR   | \$ 65       | 8952      | \$     | 1,040          | \$        | \$ 1,100                                      |
| <b>Materials</b>   |   | 1        | LS   | \$ 1,000.00 | 8952      | \$     | 1,000          | \$        | \$ 1,000                                      |
| <b>Start-up Plan Implementation and Reporting<sup>3</sup></b>              |   |          |      |             |           |        |                |           |   |
| Field Technician   | Malcolm Pirnie  | 120      | HR   | \$ 80       | 8952      | \$     | 9,600          | \$        | \$ 9,600                                      |
| Engineer   | Malcolm Pirnie  | 40       | HR   | \$ 160      | 8952      | \$     | 6,400          | \$        | \$ 6,400                                      |
| Project Manager  | Malcolm Pirnie  | 16       | HR   | \$ 180      | 8952      | \$     | 2,880          | \$        | \$ 2,900                                      |
| Administrative   | Malcolm Pirnie  | 16       | HR   | \$ 65       | 8952      | \$     | 1,040          | \$        | \$ 1,100                                      |
| <b>Laboratory</b>  |   |          |      |             |           |        |                |           |   |
| Water Samples (VOCs 8260)  |   | 34       | EA   | \$ 150.00   | 8952      | \$     | 5,100          | \$        | \$ 5,100                                      |
| Air Samples (VOCs TO-15)   |   | 51       | EA   | \$ 170.00   | 8952      | \$     | 8,670          | \$        | \$ 8,700                                      |
| <b>Materials</b>   |   | 1        | LS   | \$ 1,000.00 | 8952      | \$     | 1,000          | \$        | \$ 1,000                                      |
| <b>Subtotal</b>  |   |          |      |             |           |        |                |           | <b>\$ 46,900</b>                              |
| <b>Subtotal Treatment Facility and Well Equipment Construction Cost:</b>   |   |          |      |             |           |        |                |           | <b>\$ 2,562,000</b>                           |

**Table 1**  
**Engineer's Conceptual Opinion of Probable Capital Costs**  
**Pump and Treat Only / Year Round**

|                                 |  |                         |
|---------------------------------|--|-------------------------|
|                                 | <b>Subtotal Construction Cost with Allowances (Treatment Facility and Well Equipment):</b> | <b>\$ 2,562,000</b>     |
|                                 | <b>Subtotal Construction Cost (Wells):</b>   | <b>\$ 1,496,100</b>     |
|                                 | <b>Contractor Overhead and Profit</b>  | <b>15% \$ 384,000</b>   |
| City of Tucson Sales Tax: 9.60% | <b>Tax (65% of local rate)</b>   | <b>6.24% \$ 253,000</b> |
|                                 | <b>SUBTOTAL INCLUDING OH&amp;P AND TAX:</b>  | <b>\$ 4,695,100</b>     |
|                                 | <b>Engineering &amp; Administration (Design and Construction Services):</b>                | <b>20% \$ 939,000</b>   |
|                                 | <b>SUBTOTAL INCLUDING ENGINEERING AND ADMINISTRATION:</b>                                  | <b>\$ 5,634,100</b>     |
|                                 | <b>Contingency:</b>  | <b>30% \$ 1,690,000</b> |
|                                 | <b>TOTAL CAPITAL COST OPINION:</b>   | <b>\$ 7,324,100</b>     |

**ABBREVIATIONS:**

CF = cubic foot  
CY = cubic yard  
DIP = ductile iron pipe  
GAL = gallon  
Incl. = included  
kWh = kilowatt-hour  
LF = linear foot  
SF = square foot  
SY = square yard

**NOTES:**

1. A factor of 25% of material costs was used for installation and commissioning labor for items where labor is not included in the unit cost.
2. ENR CCI December 2010 = 8952
3. Start-up monitoring including daily water and vapor phase sampling for seven days, weekly sampling for four weeks, and monthly sampling for six months.

**Table 2  
 Engineer's Conceptual Opinion of Probable Conduit and Wire Costs  
 Pump and Treat Only / Year Round**

| Item                                     | Qty   | Cost    | Per | Reference                      | Subtotal  |
|--|-------|---------|-----|--------------------------------|-----------|
| #4/0 XHHW                                | 10800 | \$1,011 | 100 | 2009 RS Means 26 05 19.90 3220 | \$109,188 |
| #3/0 XHHW                                | 19200 | \$820   | 100 | 2009 RS Means 26 05 19.90 3200 | \$157,440 |
| #2/0 XHHW                                | 0     | \$665   | 100 | 2009 RS Means 26 05 19.90 3180 | \$0       |
| #1/0 XHHW                                | 4800  | \$539   | 100 | 2009 RS Means 26 05 19.90 3160 | \$25,872  |
| #1 XHHW                                  | 0     | \$439   | 100 | 2009 RS Means 26 05 19.90 3140 | \$0       |
| #2 XHHW                                  | 0     | \$352   | 100 | 2009 RS Means 26 05 19.90 3120 | \$0       |
| #4 XHHW                                  | 1600  | \$243   | 100 | 2009 RS Means 26 05 19.90 3100 | \$3,888   |
| #6 XHHW                                  | 0     | \$169   | 100 | 2009 RS Means 26 05 19.90 3080 | \$0       |
| #8 XHHW                                  | 62000 | \$122   | 100 | 2009 RS Means 26 05 19.90 3060 | \$75,640  |
| #10 XHHW                                 | 0     | \$87    | 100 | 2009 RS Means 26 05 19.90 3040 | \$0       |
| #12 XHHW                                 | 0     | \$66    | 100 | 2009 RS Means 26 05 19.90 3020 | \$0       |
| #14 XHHW                                 | 0     | \$51    | 100 | 2009 RS Means 26 05 19.90 3000 | \$0       |
| STP                                      | 78700 | \$115   | 100 | 2009 RS Means 26 05 19.90      | \$90,112  |
| CAT 5E (X)                               | 0     | \$200   | 100 | 2009 RS Means 26 05 19.90      | \$0       |
| 3/4" PVC-RS Conduit                      | 0     | \$13.95 |     | Malcolm Pirnie 2009            | \$0       |
| 1" PVC-RS Conduit                        | 0     | \$17.70 |     | Malcolm Pirnie 2009            | \$0       |
| 1-1/2" PVC-RS Conduit                    | 0     | \$24.00 |     | Malcolm Pirnie 2009            | \$0       |
| 2" RGS Conduit                           | 0     | \$31.50 |     | Malcolm Pirnie 2009            | \$0       |
| 2-1/2" RGS Conduit                       | 0     | \$32.00 |     | Malcolm Pirnie 2009            | \$0       |
| 3" RGS Conduit                           | 0     | \$41.50 |     | Malcolm Pirnie 2009            | \$0       |
| 4" RGS Conduit                           | 0     | \$55.50 |     | Malcolm Pirnie 2009            | \$0       |
| 5" RGS Conduit                           | 0     | \$96.00 |     | Malcolm Pirnie 2009            | \$0       |
| 3/4" PVC Conduit                         | 0     | \$2.56  |     | Malcolm Pirnie 2009            | \$0       |
| 1" PVC Conduit                           | 0     | \$3.14  |     | Malcolm Pirnie 2009            | \$0       |
| 1-1/2" PVC Conduit                       | 0     | \$4.34  |     | Malcolm Pirnie 2009            | \$0       |
| 2" PVC Conduit                           | 34100 | \$5.30  |     | Malcolm Pirnie 2009            | \$180,730 |
| 2-1/2" PVC Conduit                       | 0     | \$6.75  |     | Malcolm Pirnie 2009            | \$0       |
| 3" PVC Conduit                           | 2700  | \$8.95  |     | Malcolm Pirnie 2009            | \$24,165  |
| 4" PVC Conduit                           | 0     | \$13.05 |     | Malcolm Pirnie 2009            | \$0       |
| 5" PVC Conduit                           | 0     | \$18.10 |     | Malcolm Pirnie 2009            | \$0       |
| Trenching, backfill, concrete encasement | 500   | \$5.00  |     |                                | \$2,500   |

|              |                  |
|--------------|------------------|
| Sub-Total    | \$669,535        |
| Contingency  | \$0              |
| <b>Total</b> | <b>\$669,535</b> |

**Table 3  
Engineer's Conceptual Opinion of Probable Annual O&M Costs  
Pump and Treat Only / Year Round**

|  | References  | Quantity | Unit | Unit Cost  | Materials<br>ENR CCI | Amount     | Item Subtotal     |
|--|---|----------|------|------------|----------------------|------------|-------------------|
| <b><u>Annual System Operations<sup>1</sup></u></b>                   |   |          |      |            |                      |            |                   |
| <b><i>Labor</i></b>  |   |          |      |            |                      |            |                   |
| System Operator  | Malcolm Pirnie  | 690      | HR   | \$ 90      | 8952                 | \$ 62,100  | \$ 62,100         |
| Engineer   | Malcolm Pirnie  | 60       | HR   | \$ 120     | 8952                 | \$ 7,200   | \$ 7,200          |
| Project Manager  | Malcolm Pirnie  | 96       | HR   | \$ 180     | 8952                 | \$ 17,280  | \$ 17,300         |
| Administrative   | Malcolm Pirnie  | 144      | HR   | \$ 65      | 8952                 | \$ 9,360   | \$ 9,400          |
| <b><i>Power</i></b>  |   |          |      |            |                      |            |                   |
| Extraction Well Pumps (20 Hp)  | Calculated  | 522,595  | kWh  | \$ 0.10    | 8952                 | \$ 52,260  | \$ 52,300         |
| Shallow Tray Aerator - Blower  | Calculated  | 522,595  | kWh  | \$ 0.10    | 8952                 | \$ 52,260  | \$ 52,300         |
| Duct Heater  | Calculated  | 525,600  | kWh  | \$ 0.10    | 8952                 | \$ 52,560  | \$ 52,600         |
| Injection Pumps (50 Hp)  | Calculated  | 653,244  | kWh  | \$ 0.10    | 8952                 | \$ 65,324  | \$ 65,400         |
| <b><i>Chemicals and Carbon</i></b>                                   |   |          |      |            |                      |            |                   |
| Sequestering Agent   | H2O Smart, SeaQuest<br>Product  | 13,331   | LBS  | \$ 3.00    | 8952                 | \$ 39,994  | \$ 40,000         |
| Granular Activated Carbon (GAC)                                      | Siemens RB5 quote - 5,000<br>pound maximum, Calgon<br>price per pound quote | 7,500    | LBS  | \$ 2.00    | 8952                 | \$ 15,000  | \$ 15,000         |
| <b><u>Subtotal</u></b>   |   |          |      |            |                      |            | <b>\$ 373,600</b> |
| <b><u>Annual System Maintenance<sup>2</sup></u></b>                  |   |          |      |            |                      |            |                   |
| <b><i>Labor</i></b>  |   |          |      |            |                      |            |                   |
| Field Technician   | Malcolm Pirnie  | 200      | HR   | \$ 65      | 8952                 | \$ 13,000  | \$ 13,000         |
| Instrument Technician  | Malcolm Pirnie  | 192      | HR   | \$ 120     | 8952                 | \$ 23,040  | \$ 23,100         |
| Project Manager  | Malcolm Pirnie  | 48       | HR   | \$ 180     | 8952                 | \$ 8,640   | \$ 8,700          |
| <b><i>Subcontractor</i></b>  |   |          |      |            |                      |            |                   |
| Injection Well Back-flush (1/ 3 years)                               | Malcolm Pirnie  | 0.33     | LS   | \$ 80,000  | 8952                 | \$ 26,400  | \$ 26,400         |
| Extraction Well Maintenance (1/5 years)                              | Malcolm Pirnie  | 0.2      | LS   | \$ 80,000  | 8952                 | \$ 16,000  | \$ 16,000         |
| Well Pump Replacement (1/7 years)                                    | Malcolm Pirnie  | 0.14     | LS   | \$ 119,600 | 8952                 | \$ 17,086  | \$ 17,100         |
| <b><u>Subtotal</u></b>   |   |          |      |            |                      |            | <b>\$ 104,300</b> |
| <b><u>Annual Compliance Monitoring and Reporting<sup>3</sup></u></b> |   |          |      |            |                      |            |                   |
| Field Technician   | Malcolm Pirnie  | 100      | HR   | \$ 80      | 8952                 | \$ 8,000   | \$ 8,000          |
| Engineer   | Malcolm Pirnie  | 160      | HR   | \$ 120     | 8952                 | \$ 19,200  | \$ 19,200         |
| Project Manager  | Malcolm Pirnie  | 40       | HR   | \$ 180     | 8952                 | \$ 7,200   | \$ 7,200          |
| Administrative   | Malcolm Pirnie  | 24       | HR   | \$ 65      | 8952                 | \$ 1,560   | \$ 1,600          |
| <b><i>Laboratory</i></b>   |   |          |      |            |                      |            |                   |
| Water Samples (VOCs 8260)  |   | 8        | EA   | \$ 150.00  | 8952                 | \$ 1,200   | \$ 1,200          |
| Air Samples (VOCs TO-15)   |   | 12       | EA   | \$ 170.00  | 8952                 | \$ 2,040   | \$ 2,100          |
| <b><u>Subtotal</u></b>   |   |          |      |            |                      |            | <b>\$ 39,300</b>  |
| <b><i>Expenses (5 percent Labor)</i></b>                             |   |          |      |            | 8952                 | \$ 15,152  | \$ 15,200         |
| <b>SUBTOTAL :</b>  |   |          |      |            |                      |            | <b>\$ 532,000</b> |
| <b>Contingency:</b>  |   |          |      |            |                      | <b>30%</b> | <b>\$ 160,000</b> |
| <b>TOTAL O&amp;M COST OPINION:</b>                                   |   |          |      |            |                      |            | <b>\$ 692,000</b> |

**NOTES:**

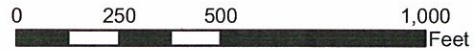
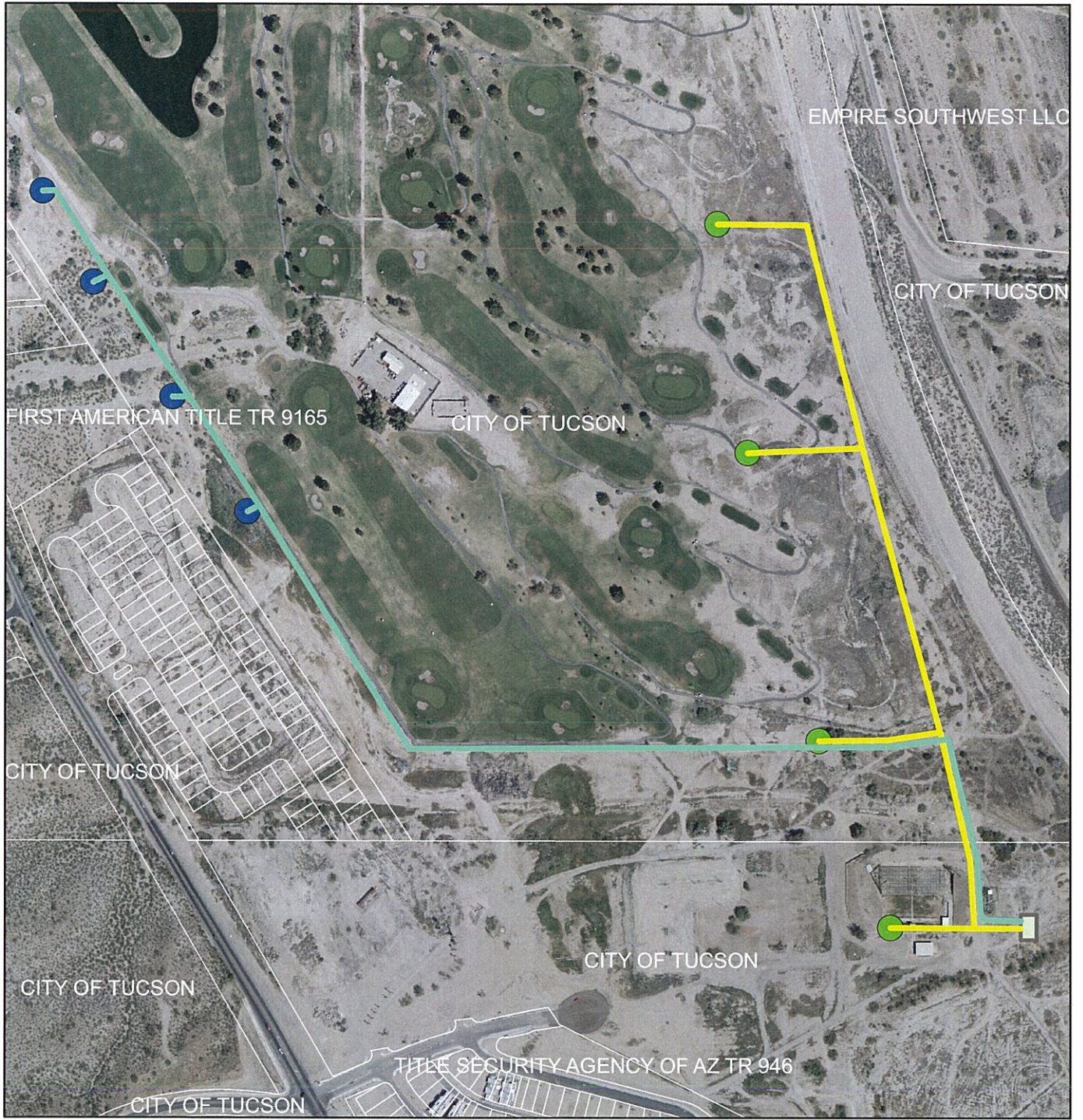
1. Operations include system start-up and shut down, chemical delivery management, and .
2. System maintenance assumes blower (lubrication and belts) and valve maintenance, back-wash injection wells and extraction well maintenance once every three years, and pump replacement once every 7 years.
3. Compliance monitoring assumes quarterly sampling of raw and treated water and air, data review and reduction, and monitoring report preparation.
4. ENR CCI December 2010 = 8952

**Table 4**  
**Summary of Cost Opinion Data for Remedial Alternatives of Groundwater**  
**at the Silverbell Landfill WQARF Site**

| Remediation Alternative | Total Capital Cost | 20-year Annualized Capital Cost | Annual O&M Cost | Total Annual Cost | 20-Year Present Worth |
|-------------------------|--------------------|---------------------------------|-----------------|-------------------|-----------------------|
|                         | 2010 \$            | 2010 \$                         | 2010 \$         | 2010 \$           | 2010 \$               |
| Alternative 1           | \$ 7,324,100       | \$ 639,000                      | \$ 692,000      | \$ 1,331,000      | \$ 15,262,000         |

*Assumptions:*            *Rate (i) = 6%*  
                                  *Years (n) = 20*

**CONCEPTUAL DESIGN FIGURES FROM SILVERBELL LANDFILL WQARF SITE  
REMEDIAL ACTION PLAN IMPLEMENTATION - EVALUATION OF REMEDIAL  
ALTERNATIVES (CLEAR CREEK ASSOCIATES 2010)**



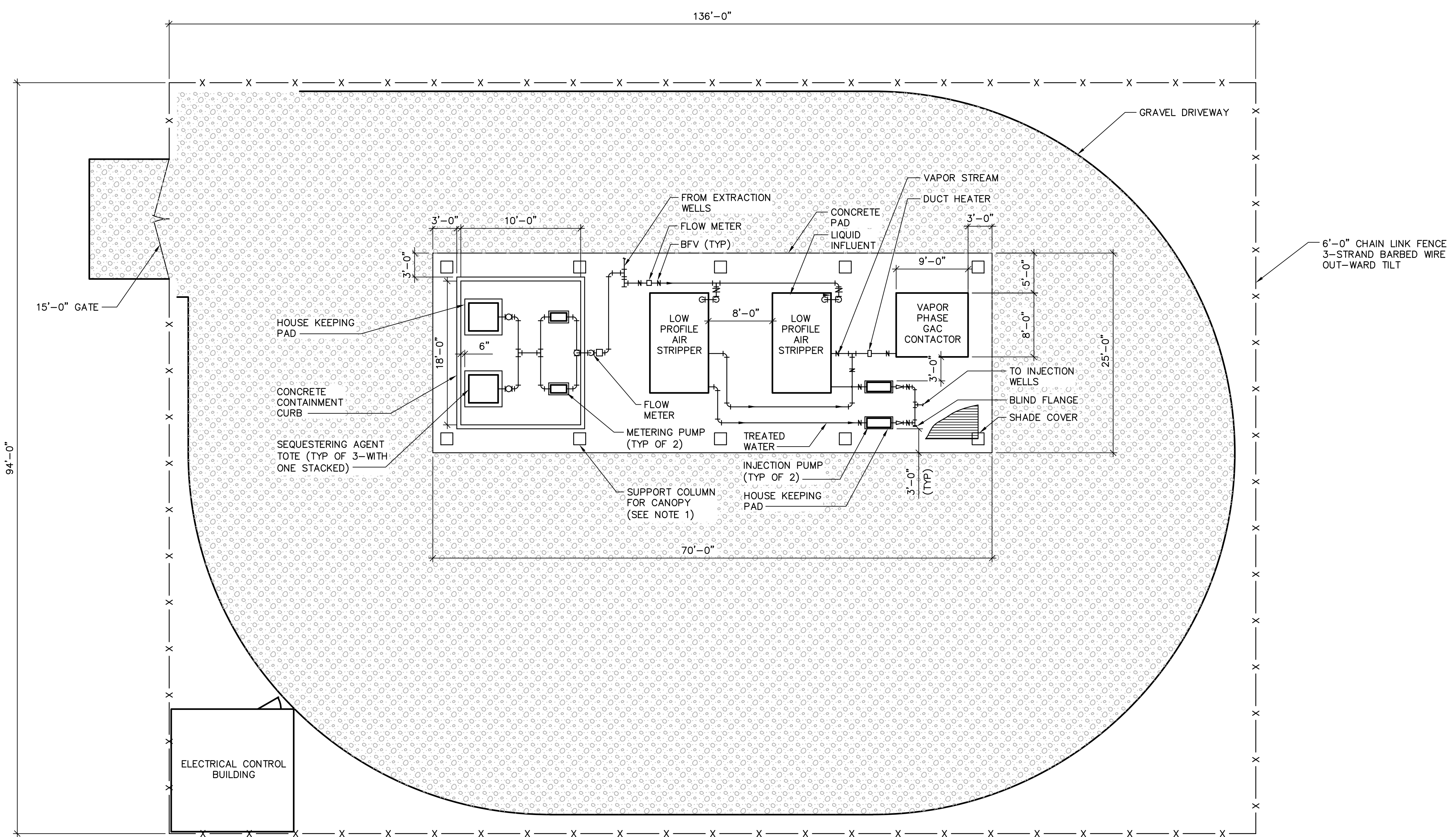
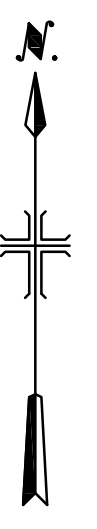
**Legend**

- Extraction Wells
- Injection Wells
- Extraction Piping
- Injection Piping
- Treatment Site
- Parcel Boundaries



City of Tucson Environmental Services  
 Silverbell RAP Implementation  
 Well and Piping Conceptual Layout

Malcolm Pirnie, Inc.  
 FIGURE 19



NOTE:  
1. SIZE AND LOCATIONS OF SUPPORT COLUMNS ARE FOR ILLUSTRATION ONLY, AND SHALL BE DETERMINED DURING DETAILED DESIGN.

XREFS: IMAGES: None  
U:\Bep\300435000\10511000\10511000\FIGURES\FIGURE 20.DWG Scale:1:1 Date: 11/17/2009 Time: 11:24 Layout:FIGURE 20



CITY OF TUCSON  
ENVIRONMENTAL SERVICES  
SILVERBELL RAP IMPLEMENTATION

TREATMENT FACILITY LAYOUT

SCALE: 1/16" = 1'-0"

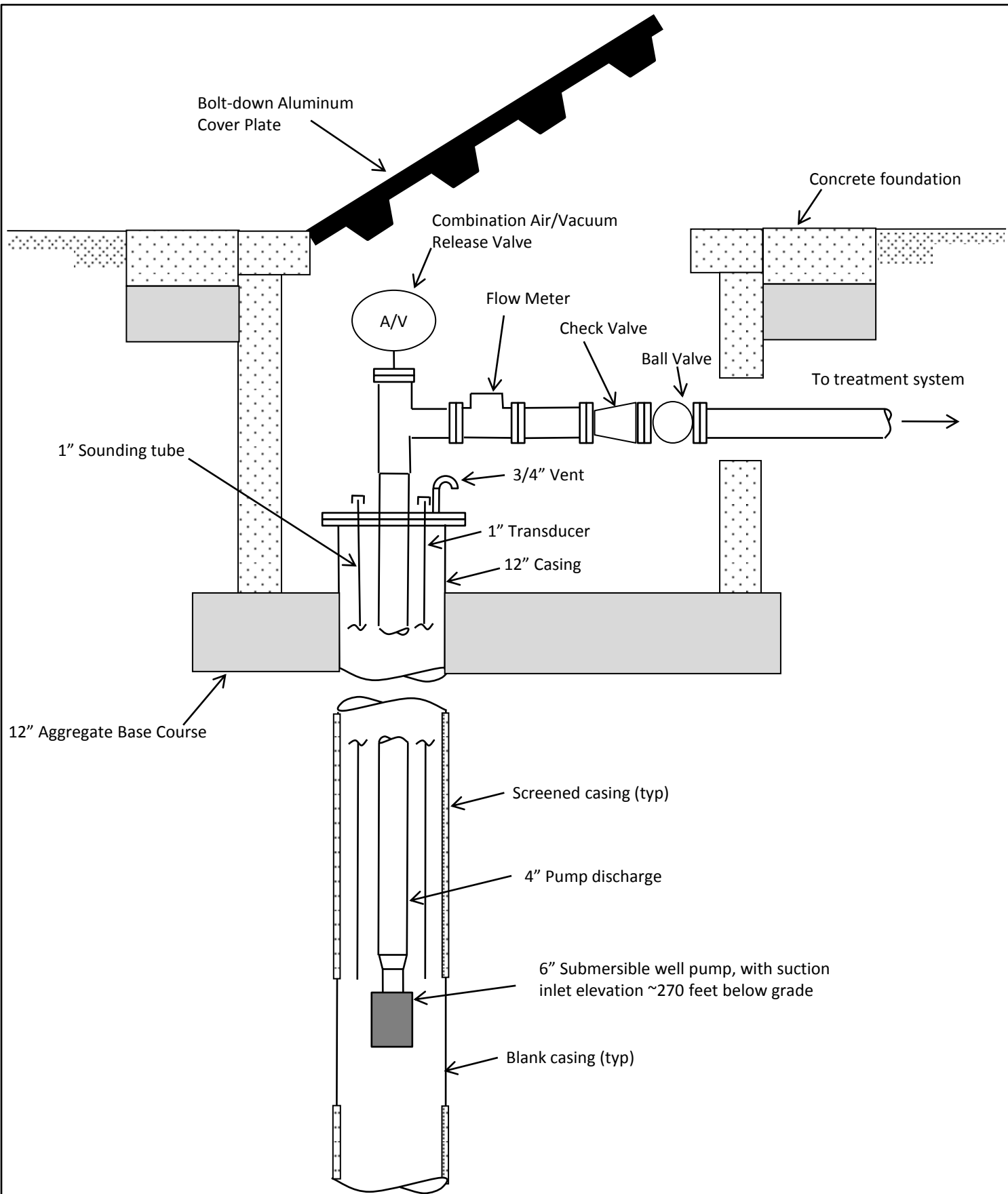
MALCOLM PIRNIE, INC.

NOVEMBER 2009

FIGURE 20

PRELIMINARY-NOT FOR CONSTRUCTION





**PRELIMINARY – NOT FOR CONSTRUCTION**

Not to Scale



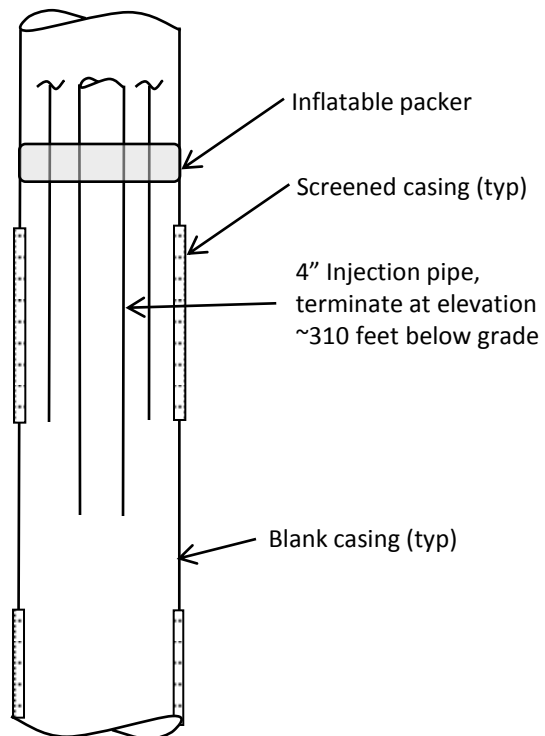
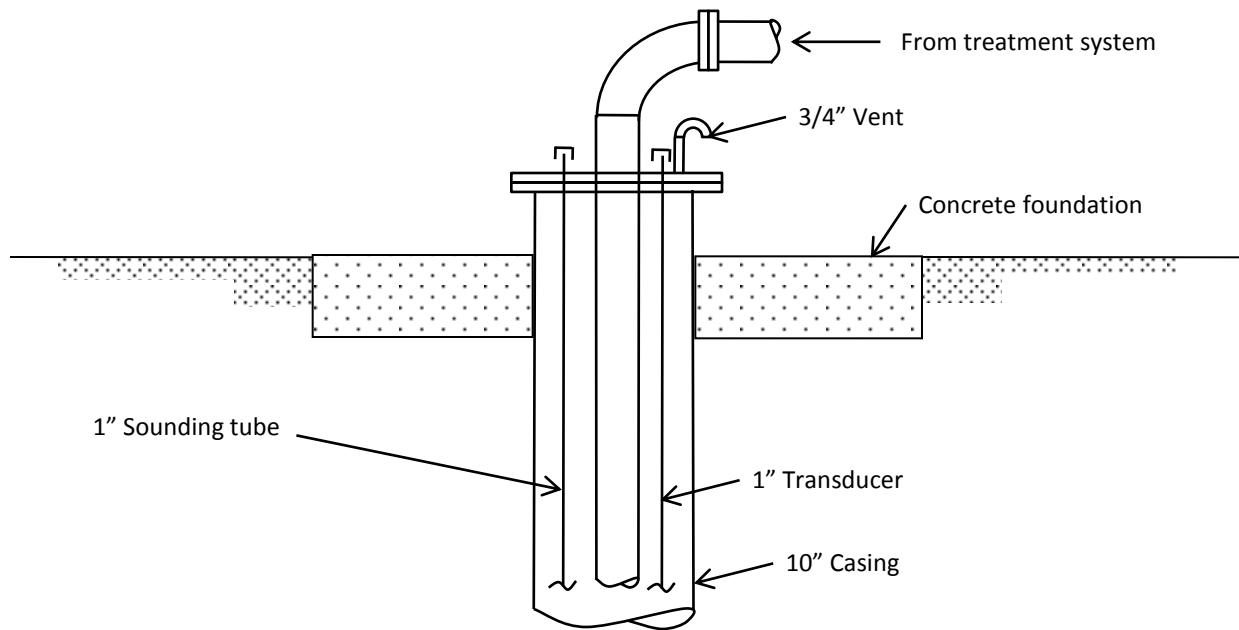
City of Tucson Environmental Services  
Silverbell RAP Implementation

MALCOLM PIRNIE, INC.

NOVEMBER 2009

Extraction Well Equipment

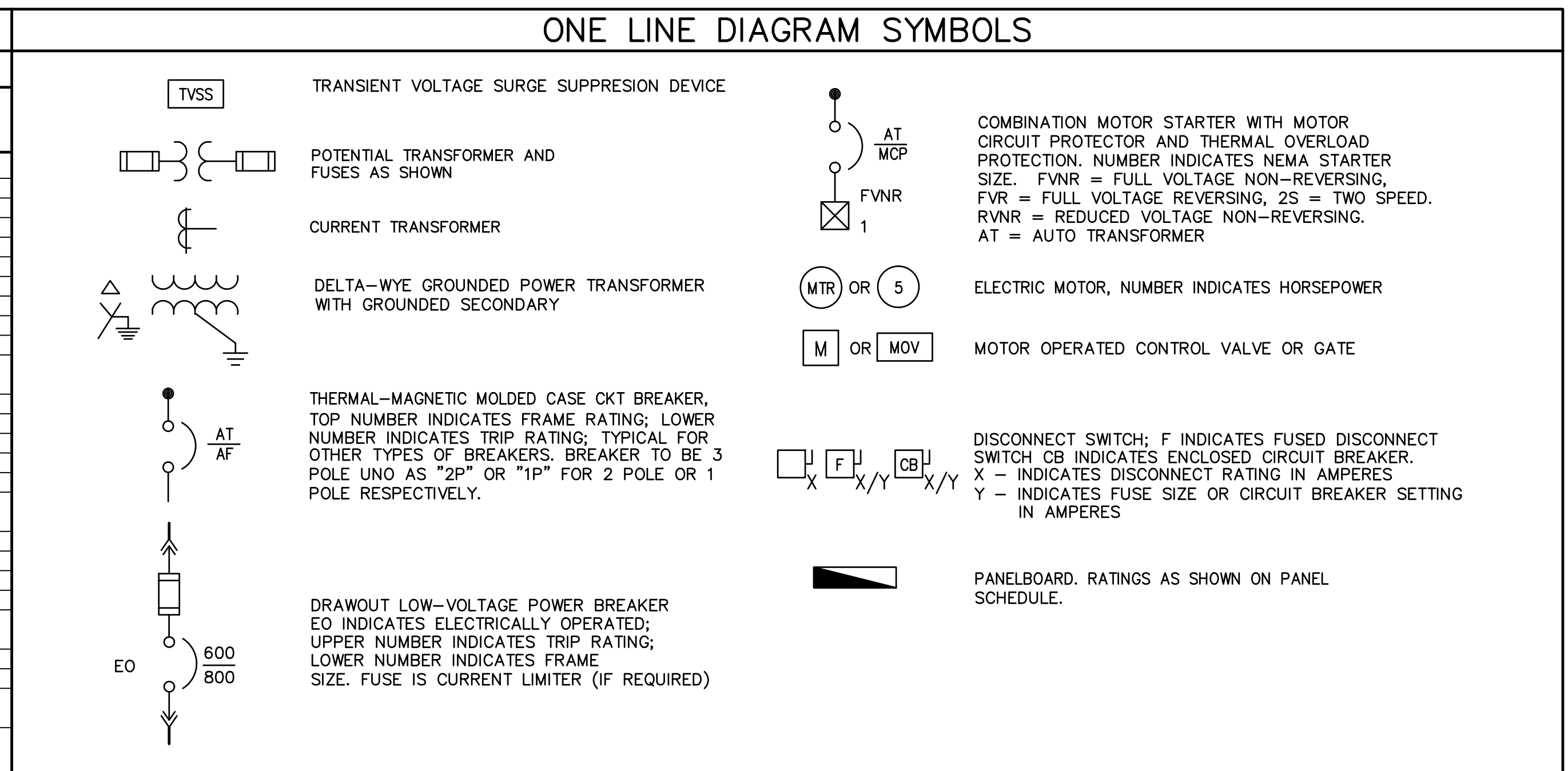
FIGURE 21



**PRELIMINARY – NOT FOR CONSTRUCTION**

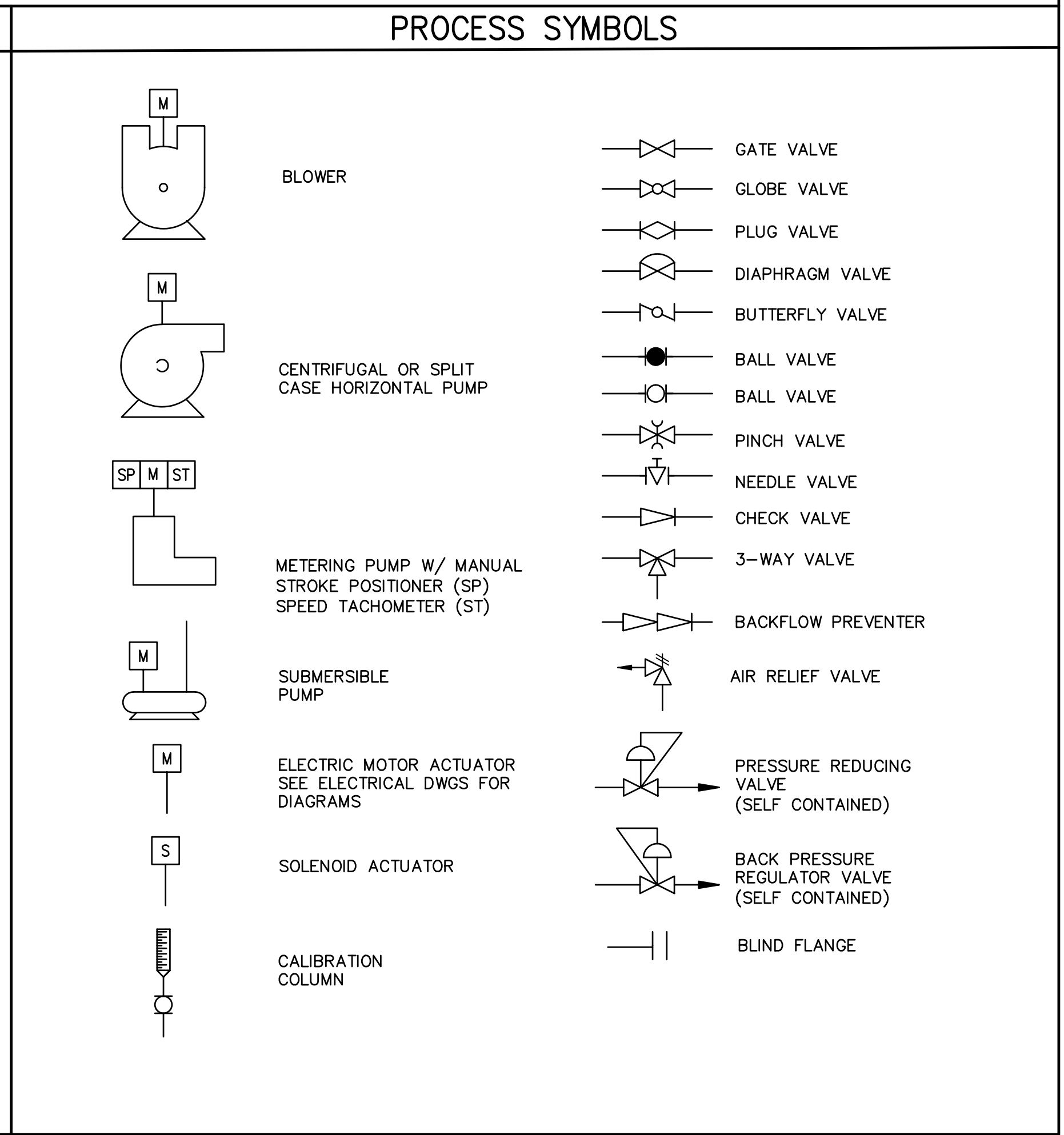
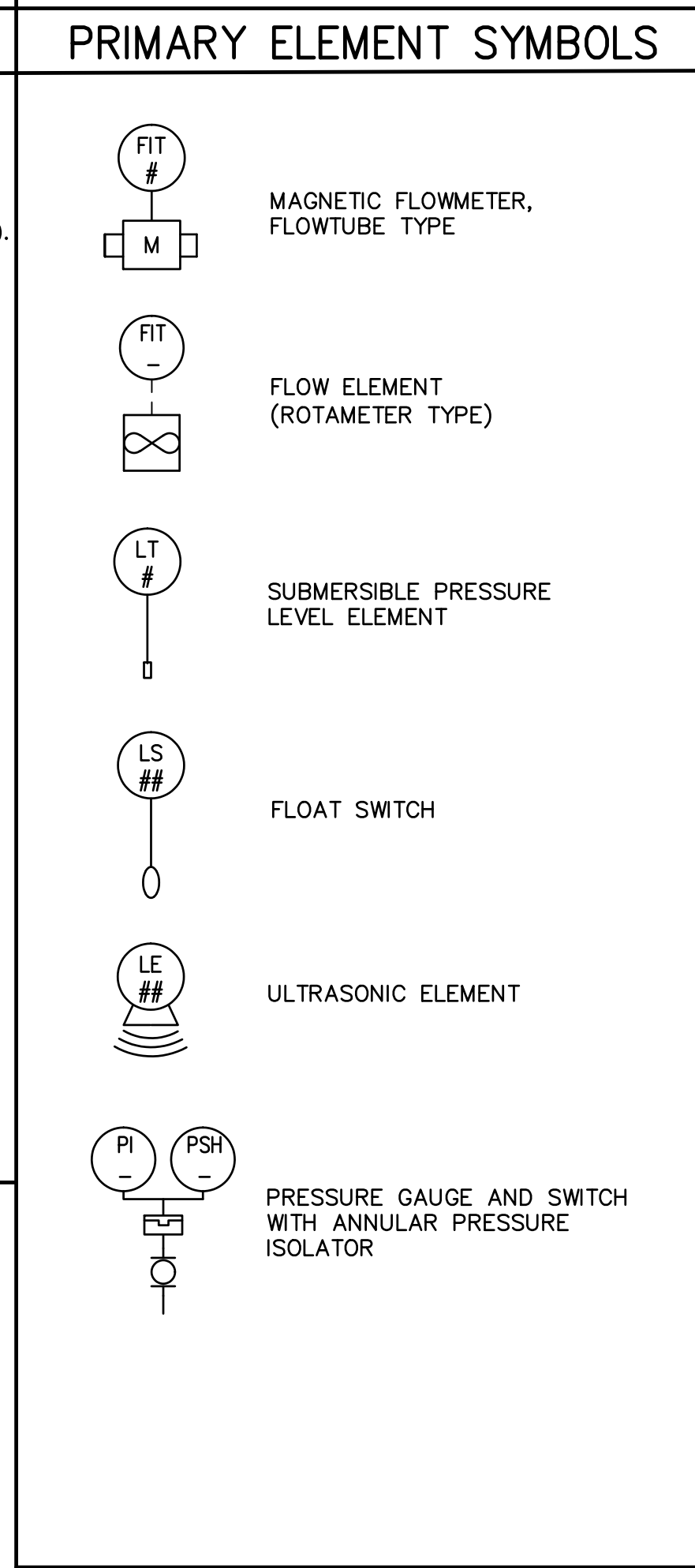
Not to Scale

| DEVICE IDENTIFICATION LEGEND    |                          |                             |                       |   |
|---------------------------------|--------------------------|-----------------------------|-----------------------|---|
| FIRST LETTER(S)                 |                          | SUCCEEDING LETTERS          |                       |   |
| MEASURED OR INITIATING VARIABLE | MODIFIER                 | READOUT OR PASSIVE FUNCTION | OUTPUT FUNCTION       | MODIFIER                                |
| A                               | ANALYSIS                 |                             | ALARM                 |   |
| B                               | BURNER COMBUSTION        |                             |                       |   |
| C                               | CONDUCTIVITY             |                             |                       | CONTROL                                 |
| D                               | DENSITY                  | DIFFERENTIAL                |                       |   |
| E                               | VOLTAGE                  |                             | PRIMARY ELEMENT       |   |
| F                               | FLOW RATE                | RATIO (FRACTION)            |                       |   |
| G                               | GAUGE                    |                             | GLASS, VIEWING DEVICE |   |
| H                               | HAND (MANUAL)            |                             |                       | HIGH                                    |
| I                               | CURRENT (ELECTRICAL)     |                             | INDICATE              |   |
| J                               | POWER                    | SCAN                        |                       |   |
| K                               | TIME, TIME SCHED.        | TIME RATE OF CHANGE         |                       | CONTROL STATION                         |
| L                               | LEVEL                    |                             | LIGHT                 | LOW                                     |
| M                               | MOISTURE                 | MOMENTARY                   |                       | MIDDLE                                  |
| N                               | INTRUSION                |                             |                       | NORMAL                                  |
| O                               |                          |                             | ORIFICE, RESTRICTION  |   |
| P                               | PRESSURE, VACUUM         |                             | POINT CONNECTION      |   |
| Q                               | QUANTITY                 | INTEGRATE, TOTALIZE         |                       |   |
| R                               | RADIATION                |                             | RECORD OR PRINT       |   |
| S                               | SPEED, FREQUENCY         | SAFETY                      |                       | SWITCH                                  |
| T                               | TEMPERATURE              |                             | TRANSMIT              |   |
| U                               | MULTIVARIABLE            |                             | MULTIFUNCTION         | MULTIFUNCTION                           |
| V                               | VIBRATION                |                             | VALVE, LOUVER         |   |
| W                               | WEIGHT, FORCE            |                             | WELL                  |   |
| X                               | UNCLASSIFIED             | X AXIS                      | UNCLASSIFIED          | UNCLASSIFIED                            |
| Y                               | EVENT, STATE OR PRESENCE | Y AXIS                      |                       | RELAY, COMPUTE, CONVERT                 |
| Z                               | POSITION                 | Z AXIS                      |                       | DRIVER, ACTUATOR, FINAL CONTROL ELEMENT |



### INSTRUMENT AND FUNCTION SYMBOLS

|  |  |  |  |
|--|--|--|--|
|  | FIELD MOUNTED  |  | INSTRUMENT RELAY MOUNTED IN REAR OF PANEL (BROKEN LINE). ACTIVATES AND DEACTIVATES CONTROL AND/OR ALARM SWITCHES AT PRESET SIGNAL VALUES. SEE BELOW FOR FUNCTIONS (X). |
|  | MOUNTED ON FACE OF PANEL   |  | > HIGH SELECTOR<br>< LOW SELECTOR  |
|  | MOUNTED ON INTERIOR OF PANEL   |  | I/I CURRENT/CURRENT CONVERTER<br>R/I RESISTANCE/CURRENT CONVERTER  |
|  | INSTRUMENTS SHARING COMMON HOUSING                                     |  | Δ DIFFERENCE   |
|  | ALARM OR PILOT LIGHT   |  | AV AVERAGE RATIO   |
|  | HAND SELECTOR SWITCH OR PUSHBUTTON<br>XX DENOTES FUNCTION              |  | ANALYZING ELEMENT XX DENOTES MEASURED SUBSTANCE/CONCENTRATION  |
|  | ACKNOWLEDGE  |  | CG COMBUSTIBLE GAS   |
|  | EMERGENCY STOP   |  | DO DISSOLVED OXYGEN  |
|  | FORWARD-STOP-REVERSE   |  | FCI2 FREE CHLORINE RESIDUAL  |
|  | HAND-OFF-AUTO  |  | H2S HYDROGEN SULFIDE   |
|  | JOG OR PULSE   |  | ORP OXIDATION REDUCTION POTENTIAL  |
|  | LOCAL-OFF-REMOTE   |  | PC PARTICLE COUNTER  |
|  | START LOCK-OUT STOP  |  | pH HYDROGEN ION CONCENTRATION (LOG10)  |
|  | OPEN-CLOSE   |  | TCI2 TOTAL CHLORINE RESIDUAL   |
|  | OPEN-CLOSE-AUTO  |  | NTU TURBIDITY (NEPHELOMETRIC TURBIDITY UNITS)  |
|  | OFF-ON   |  | DISPLAY AT OPERATOR INTERFACE COMPUTER STATION AND/OR AT THE OPERATOR INTERFACE TERMINAL   |
|  | OPEN-STOP-CLOSE  |  |  |
|  | POTENTIOMETER  |  |  |
|  | RESET  |  |  |
|  | START PUSHBUTTON AND STOP PUSHBUTTON (SHOWN AS ONE DEVICE FOR CLARITY) |  |  |
|  | STOP   |  |  |
|  | START  |  |  |



XREFS: IMAGES: None  
 User: Young\_Spec-PIRNE STANDARD File: I:\good\proj\418200A\FIGURES\FIGURE 48.DWG Scale: 1:1 Date: 05/20/2009 Time: 10:46 Layout: FIGURE 48



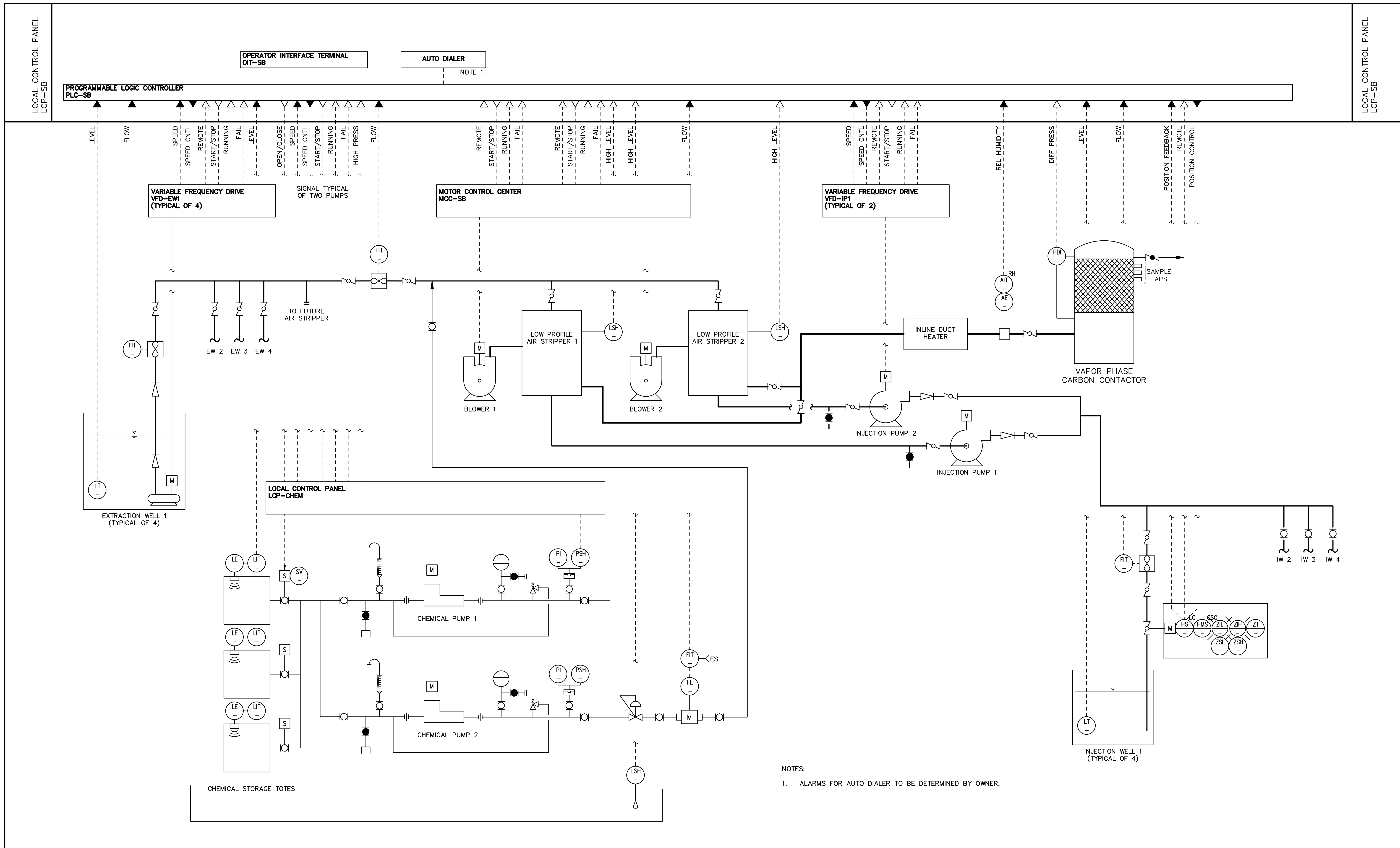
CITY OF TUCSON  
ENVIRONMENTAL SERVICES  
SILVERBELL RAP IMPLEMENTATION

## ELECTRICAL AND INSTRUMENTATION LEGEND

NOT TO SCALE

MALCOLM PIRNIE, INC.  
NOVEMBER 2009  
FIGURE 23

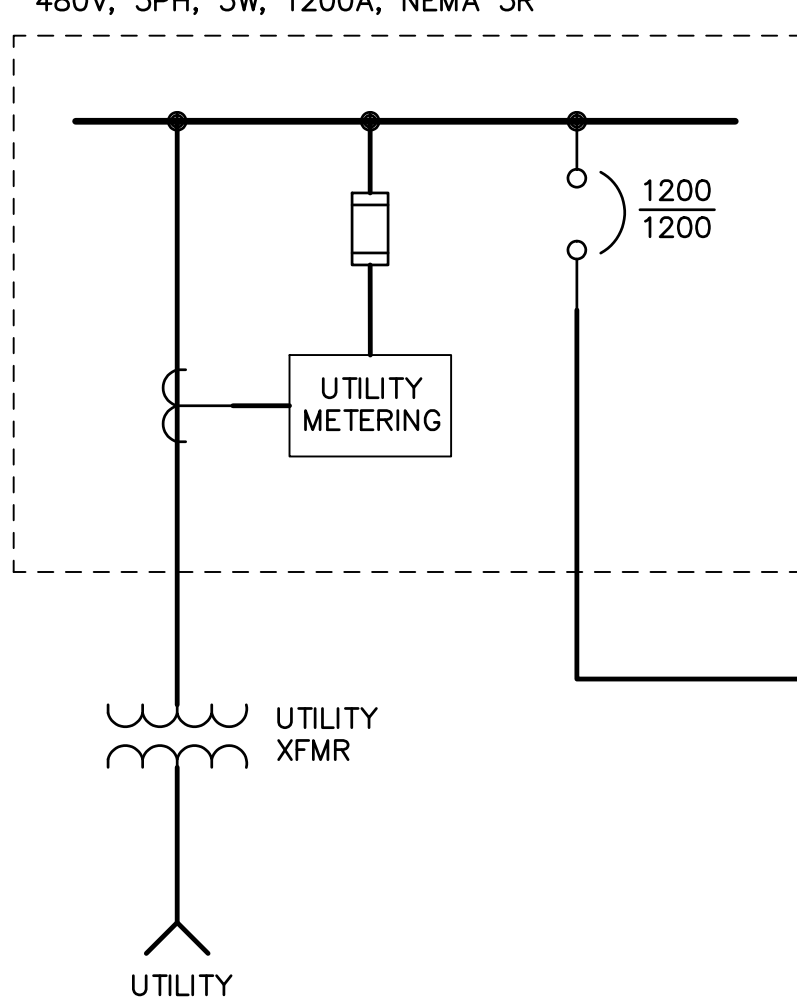
PRELIMINARY-NOT FOR CONSTRUCTION



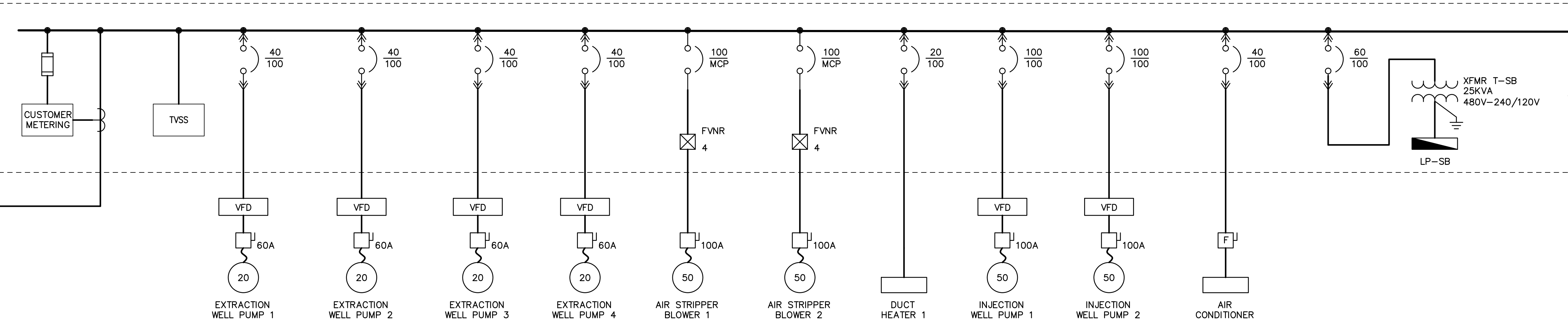
NOTES:  
 1. ALARMS FOR AUTO DIALER TO BE DETERMINED BY OWNER.

XREFS: IMAGES: None  
 User: ybrahim Spec: PIRNIE STANDARD File: \\ecad\pro\4182004\FIGURES\FIGURE 49.DWG Scale: 1:1 Date: 05/21/2009 Time: 08:01 Layout: FIGURE 49

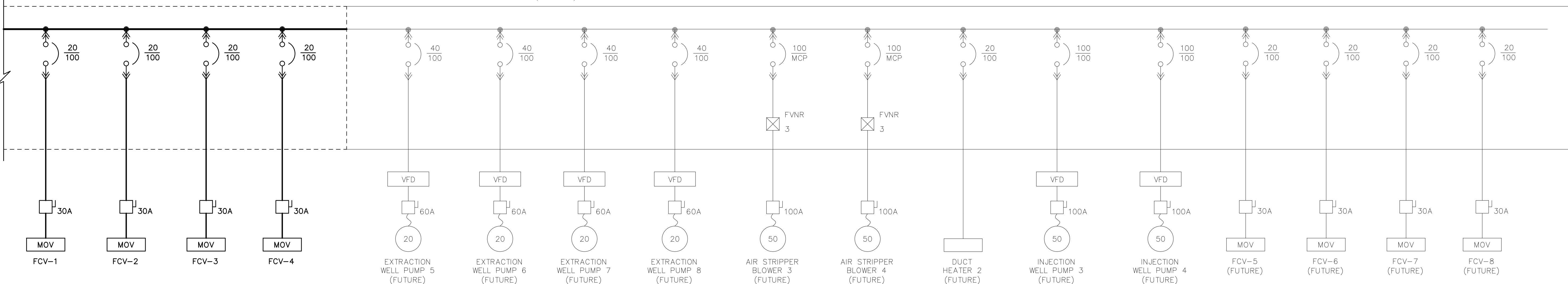
SERVICE ENTRANCE SWITCHBOARD  
480V, 3PH, 3W, 1200A, NEMA 3R



MCC-SB - 480V, 3PH, 1200A, 3W, 65 KAIC (PHASE 1)



MCC-SB - 480V, 3PH, 1200A, 3W, 65 KAIC (PHASE 2)



|    |    |    |    |    |    |    |    |    |    |
|----|----|----|----|----|----|----|----|----|----|
| 1A | 2A | 2B | 3A | 3B | 4A | 5A | 6A | 7A | 8A |
| 1B | 2C | 2D | 3C | 3D |    |    |    |    |    |
| 1C | 2E | 2F | 3E | 3F |    |    |    |    |    |
|    | 2G |    | 3G |    | 4B |    |    |    |    |

MCC-SB ELEVATION

- 1A CUSTOM METERING
- 1B TVSS
- 1C MAIN LUGS ONLY
- 2A EXTRACTION WELL PUMP VFD 1
- 2B EXTRACTION WELL PUMP VFD 2
- 2C EXTRACTION WELL PUMP VFD 3
- 2D EXTRACTION WELL PUMP VFD 4
- 2E DUCT HEATER 1
- 2F AIR CONDITIONER
- 2G AIR STRIPPER BLOWER 1
- 3A FCV-1
- 3B FCV-2
- 3C FCV-3
- 3D FCV-4
- 3E INJECTION WELL PUMP 1
- 3F INJECTION WELL PUMP 2
- 3G AIR STRIPPER BLOWER 2
- 4A XFMR T-SB
- 4B LP-SB
- 5A FUTURE
- 6A FUTURE
- 7A FUTURE
- 8A FUTURE

NOTES:

1. LIGHTER LINES INDICATE FUTURE ELEMENTS. HEAVIER LINES INDICATE WORK TO BE DONE UNDER THIS CONTRACT.

| MCC-SB<br>480V LOAD SUMMARY  |            |    |            |
|------------------------------|------------|----|------------|
| LOAD DESCRIPTION             | KVA        | HP | AMP        |
| <b>PHASE 1</b>               |            |    |            |
| EXTRACTION WELL 1 (VFD)      |            | 20 | 27         |
| EXTRACTION WELL 2 (VFD)      |            | 20 | 27         |
| EXTRACTION WELL 3 (VFD)      |            | 20 | 27         |
| EXTRACTION WELL 4 (VFD)      |            | 20 | 27         |
| AIR STRIPPER BLOWER 1        |            | 50 | 65         |
| AIR STRIPPER BLOWER 2        |            | 50 | 65         |
| DUCT HEATER 1                | 60         |    | 72         |
| CHEMICAL METERING PUMPS      |            | 2  | 3          |
| INJECTION WELL PUMP 1 (VFD)  |            | 50 | 65         |
| INJECTION WELL PUMP 2 (VFD)  |            | 50 | 65         |
| FLOW CONTROL VALVES (1-4)    |            | 2  | 3          |
| MISCELLANEOUS                | 30         |    | 36         |
| AIR CONDITIONER FOR BUILDING | 25         |    | 30         |
| <b>PHASE 1 TOTAL LOAD</b>    | <b>425</b> |    | <b>512</b> |
| <b>PHASE 2</b>               |            |    |            |
| EXTRACTION WELL 5 (VFD)      |            | 20 | 27         |
| EXTRACTION WELL 6 (VFD)      |            | 20 | 27         |
| EXTRACTION WELL 7 (VFD)      |            | 20 | 27         |
| EXTRACTION WELL 8 (VFD)      |            | 20 | 27         |
| AIR STRIPPER BLOWER 3        |            | 50 | 65         |
| AIR STRIPPER BLOWER 4        |            | 50 | 65         |
| DUCT HEATER 2                | 60         |    | 72         |
| CHEMICAL METERING PUMPS      |            | 2  | 3          |
| INJECTION WELL PUMP 3 (VFD)  |            | 50 | 65         |
| INJECTION WELL PUMP 4 (VFD)  |            | 50 | 65         |
| FLOW CONTROL VALVES (5-8)    |            | 2  | 3          |
| <b>PHASE 2 TOTAL LOAD</b>    | <b>371</b> |    | <b>446</b> |
| <b>GRAND TOTAL LOAD</b>      | <b>796</b> |    | <b>959</b> |